

MSA CONTROL - (11) 3961-1171 - comercial@msacontrol.com.br

FRENIC 5000P11

FRENIC 5000G11S FRENIC 5000P11S



FUJI INVERTERS

Now with dynamic torque vector control:

Optimum control for all situations.











1. Dynamic torque-vector control

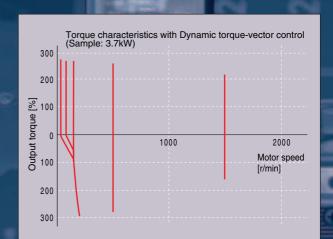


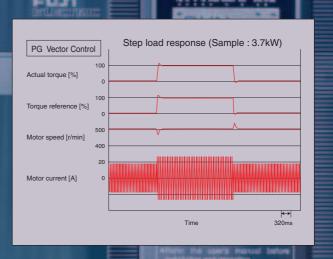
Dynamic torque-vector control system performs high-speed calculation to determine the required motor power for the load status. Our key technology is optimal control of voltage and current vectors for maximum output torque.

- A high starting torque of 200% at 0.5Hz.*
 * 180% for 30kW or larger models.
- Achieves smooth acceleration/ deceleration in the shortest time for the load condition.
- Using a high-speed CPU quickly responds to an abrupt load change, detects the regenerated power to control the deceleration time. This automatic decerelation function greatly reduces the inverter tripping.
- Feedback control with PG
 Enables the inverter to execute "vector control with PG" by adding an optional PG feedback card to obtain higher performance.

Speed control range : 1:1200
Speed control accuracy : ±0.02%

Speed control response: 40Hz

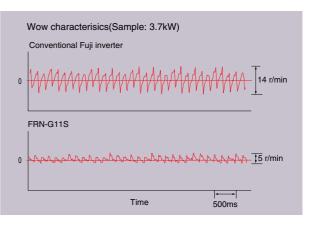




2. Reduced motor wow at low speed



Motor wow at low speed (1Hz) reduced to less than 1/2 of that achieved by conventional inverters, with the dynamic torque-vector control system, in combination with the Fuji's unique digital AVR.



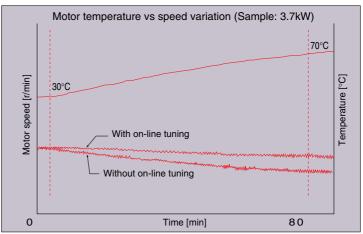


G11S/P11S

3. New on-line tuning system



- On-line tuning to continuously check for variation of motor characteristics during running for high-precision speed control.
- This tuning function also available for a second motor, which allows high-precision driving of the second motor by changeover operation between two motors.



4. Environment-friendly features



- Provided with low-noise control power supply systems which minimize noise interference on peripheral devices such as sensors.
- Equipped with terminals for connecting DC REACTOR that can suppress harmonics.
 - Complied with EMC Directive (Emission) when connected to optional EMCcompliance filter.





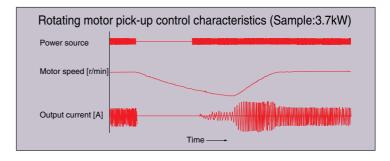


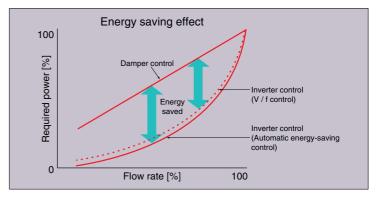


5. Advanced, convenient functions



- 16-step speed with timer control, rotating motor pick-up control for conveyance machinery
- Automatic energy-saving operation, PID control, cooling fan on/off control, line/inverter changeover operation for fans and pumps
- Rotating motor pick-up control: Restarts motor without any shocks, by detecting motor speed where motor is coasting after momentary power failure occurs.
- Automatic energy-saving operation function:
 Minimizes inverter and motor loss at light load.





6. Global products, communication



- Conforms to major world safety standards: UL, cUL, TÜV (up to 22kW), EN (CE marking)
- Equipped with RS-485 interface as standard.
- Connection to field bus: PROFIBUS-DP, Interbus-S, DeviceNet, Modbus Plus (Option)
- Universal DI/DO: Monitors digital I/O signal status and transmits to a host controller, helping to simplify factory automation.



- Use the contents of this catalog only for selecting product types and models. When using a product, read the Instruction Manual beforehand to use the product correctly.
- 2. Products introduced in this catalog have not been designed or manufactured for such applications in a system or equipment that will affect human bodies or lives. Customers, who want to use the products introduced in this catalog for special systems or devices such as for atomic-energy control, aerospace use, medical use, and traffic control, are requested to consult the Fuji's Sales Division. Customers are requested to prepare safety measures when they apply the products introduced in this catalog to such systems or facilities that will affect human lives or cause severe damage to property if the products become faulty.



7. Intelligent Keypad panel



- Copy function: Easily copies function codes and data to other inverters.
- Six languages (English, French, German, Italian, Spanish, and Japanese) are available as standard.
- Jogging (inching) operation from the Keypad or external signal
- Remote operation using optional extension cable (CBIII-10R-\(\sum_\)



8. Protective functions, Maintenance



Protection

- Motors with various characteristics can be used by setting thermal time constant for the electronic thermal overload protection.
- Input phase loss protective function protects the inverter from damage caused by disconnection of power supply lines.
- Motor is protected with a PTC thermistor.
- Input terminals for auxiliary control power supply (1.5kW or larger models): Alarm signal output will be held even if main circuit power supply has shut down.

Excellent maintainability

The items below can be monitored on the Keypad panel and making it easy to analyze the cause of trip and to take preventive measures.

- Input/output terminals check
- Life expectancy of main-circuit capacitors
- Inverter on-load factor
- Accumlated operation time
- Inverter operating condition (output current, heat sink temperature, input power, etc.)
- Detailed data on trip cause

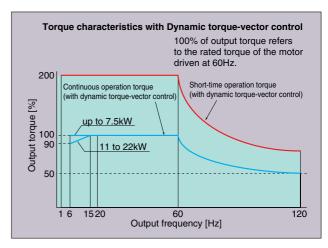
9. Extensive product line



- Two series are available: G11S series ranging from 0.2 to 630kW for general industrial machines and P11S series ranging from 5.5 to 710kW for fans and pumps.
- Totally-enclosed casing (IP40) (up to 22kW as standard).
- Optional IP20 enclosure available for 30kW or larger models.
- Water-proof models(IP65 for 7.5kW or smaller, IP54 for 11 to 22kW) as a separate series (available soon).

10. Other useful functions

- Side-by-side mounting (up to 22kW) saves space when inverters are installed in a panel.
- The uniform height (260mm) of products (up to 7.5kW) makes it easy to design panels.
- User-definable control terminals: Digital input (9 points), transistor output (4points), and relay contact output (1point).
- Active drive feature: Performs prolonged acceleration at reduced torque, monitoring the load status to prevent tripping.
- Stall prevention function is provided as standard. Active or inactive can be also selected.

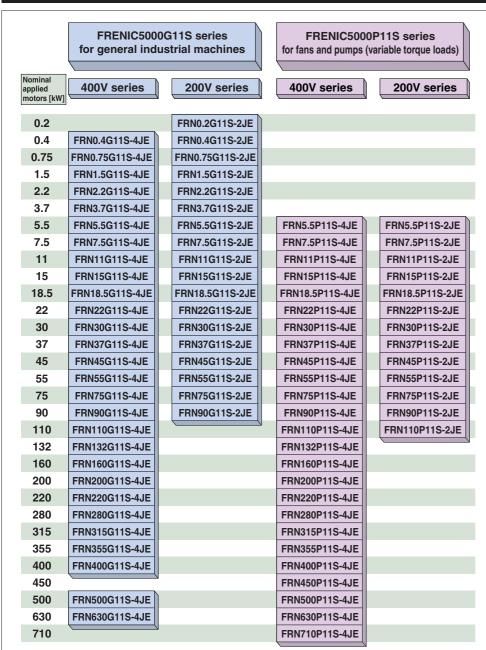


* The above graph shows an example of torque characteristics when combining FRENIC5000G11S (up to 22kW at dynamic torque-vector control) with Fuji standard three-phase motor (8-type series, 4 poles). Continuous operation torque is for limits of allowable load torque for using the motor within the allowable temperature range and is not for motor output torque.

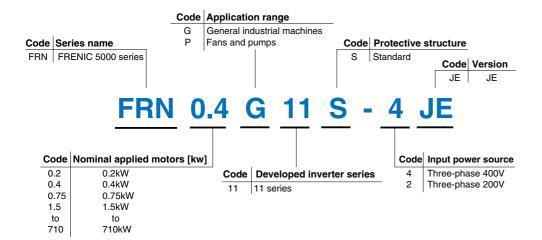
The motor output torque is shown by the short-time operation torque.

Variation

Easy to apply to customer systems. A consistent design concept in all models from 0.2kW to 710kW.



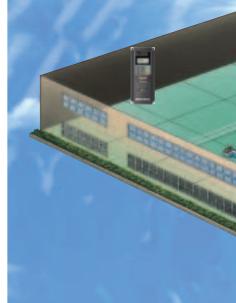
ow to read the model number



FRENIC 5000G1 all industrial pla

Fans

- Air-conditioning system (for factory, building, office, hospital, clean room, shop, and cattle barn)
- Dryer
- Boiler fan
- Fans for controlling furnace temperature
- Roof fans controlled as a group
- Refrigerator
- Compressor
- Built-in blower in a filmmanufacturing machine
- Cooling-tower fans
- Ventilating fans
- Air-conditioning equipment



Food processing machines

- Food mixing machine
- Food slicer
- Grain milling machine (bread, cake, noodles)
- Tea making machine
- Rice cleaning machine



1S/P11S can be used for almost and equipment areas.

Machine tools

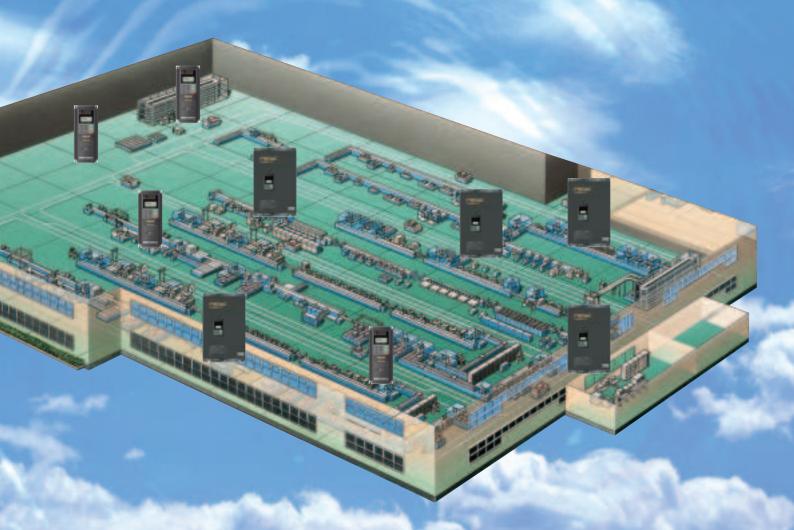
- Grinding machine
- Sanding machine
- Milling machine
- Lathe
- Drilling machine
- Turntable
- Work positioning machine
- PC board drilling machine
- Winding machine
- Press

Conveyance machinery

- Crane (traveling, traversing, hoisting)
- Automated warehouse
- Conveyor (belt, chain, screw, roller)
- Lift
- Car parking facility
- Elevator, escalator
- Automatic door
- Shutter equipment
- Speed-change gear

Chemical machinery/wood working machines

- Fluid mixing machine
- Extruder
- Vibrator
- Centrifugal separator
- Coating machine
- Take-up roller
- Routing machine
- Sanding machine
- Planing machine



Electric pumps

- Tankless water supply system
- Submersible motor pump
- Vacuum pump
- Fountain pump
- Cooling water pump
- Circulating hot water pump
- Well pump
- Agricultural storage pump
- Water treatment system
- Constant-flow pump
- Sludge pump

Packaging machinery

- Individual packaging/innerpackaging machine
- Packing machine
- Outer-packaging machine

Paper making/ textile machinery

- Spinning machine
- Knitting machine
- Textile printing machine
- Industrial sewing machine
- Synthetic fiber manufacturing plant

Other machinery

- Automated feed/medicine mixer
- Commercial-use washing machine
- Offset printing press
- Book-binding machine
- Car-washing machine
- Shredder
- Dishwasher
- Test equipment
- Crusher

Standard Specifications

RENIC5000G11S 400V series, for general industrial machines

Туре	FRI	N□□□G11S-4J	E	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110	132	160	200	220	280	315	355	400	500	630
Nomina	ıl app	lied motor	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110	132	160	200	220	280	315	355	400	500	630
	Rate	d capacity *1)	kVA	1.1	1.9	2.8	4.1	6.8	9.9	13	18	22	29	34	45	57	69	85	114	134	160	192	231	287	316	396	445	495	563	731	891
	Rate	d voltage *2)	٧	3-pl	hase	3	380, 4		415V	//50H	lz	380	, 400	, 440), 46	0V/6	0Hz														
Output	Rate	d current *3)	Α	1.5	2.5	3.7	5.5	9	13	18	24	30	39	45	60	75	91	112	150	176	210	253	304	377	415	520	585	650	740	960	1170
ratings	Over	load capability		150	% 0	f rate	ed cu	rrent	for 1	min.					150	% 0	f rate	ed cu	rrent	for 1	min.										
				200	% 0	f rate	ed cu	rrent	for 0	.5s					180	% 0	f rate	ed cu	rrent	for 0	.5s										
	Rate	d frequency	Hz	50,	60Hz	<u> </u>																									
	Phase	es, Voltage, Freque	ency	3-pl	hase	3	380 t	o 480	V	50/	60Hz	:			3-pl	nase	(380 t	o 440)V/50)Hz	38	30 to	480\	//60H	lz *∠	1)				
	Volta	ge / frequency varia	ations	Volt	tage	: +10) to –	15%	(Vo	ltage	unb	aland	ce *6)	: 29	6 or l	ess)	Freq	uenc	y :+5	to –	5%									
		entary voltage	dip	Whe	en th	e inp	ut vo	ltage	is 3	10V (or mo	re, t	he inv	verte	r car	be o	opera	ated	conti	nuou	sly.										
Input	capa	bility *7)		Whe	en th	e inp	ut vo	ltage	drop	os be	low 3	310V	from	rate	d vo	tage	, the	inve	rter c	an b	е оре	erate	d for	15m	S.						
ratings				The	smo	oth r	ecov	ery r	netho	od is	selec	table	Э.																		
rumgo	,											33.2			67	81	100	134	160	196	232	282	352	385	491	552	624	704	880	1104	
	A (without DCR)			1.8	3.5	6.2	9.2	14.9	21.5	27.9	39.1	50.3	59.9	69.3	86	104	124	150	-	-	-	-	-	-	-	-	-	-	-	-	-
		ired power	kVA	١٨٨	11	21	3.0	5.0	7.0	۵ ۸	1/1	19	24	28	38	47	57	70	as	111	136	161	106	244	267	2/1	383	133	488	610	765
		ly capacity *9)	NVA																								000	100	100	010	700
Control	Start	ing torque		` , , , , , , , , , , , , , , , , , , ,							, , ,																				
	ard	Braking torque		-	0%			100%	0		2	20%	*10)		10 to 15% *10)																
	Standard	Time	S	_	5			5													lo lim										
Braking		Duty cycle	%	5	3	5	3	2	3	2					No limit																
		ng torque (Using op	tions)	_	_				150%														100%	_							
		jection braking		Sta	rting	frequ	iency				z [3raki	ng tir	ne: (e: 0.0 to 30.0s Braking level: 0 to 100% of rated current																
	Enclosure (IEC 60529)								IP 40						IP 00 (IP 20 : Option)																
Cooling	Cooling method																		oolin	g											
	a						\ /D		w Vol	-						MC E						V (up			,						
Standa	Standards					-IEC 61800-2 (Ratings, specifications for low voltage adjustable frequency a.c. power drive systems) -IEC 61800-3 (EMC product standard including specific test methods)																									
					_	_	,		_					<u> </u>	_																
Mass			kg	2.2	2.5	3.8	3.8	3.8	6.5	6.5	10	10	10.5	10.5	29	34	39	40	48	70	70	100	100	140	140	250	250	360	360	525	525

RENIC5000G11S 200V series, for general industrial machines

Turns	EDNI C11C O	·-	0.0	0.4	0.75	4.5	0.0	0.7	ГГ	7.5	44	1.5	10.5	00	20	07	45		75	00
Туре	FRN G11S-2	J⊑ kW	0.2	0.4	0.75	1.5	2.2	3.7	5.5	7.5 7.5	11	15	18.5	22	30	37	45	55	75	90
Nominai a	applied motor		0.2	0.4	0.75	1.5	2.2	3.7		_	11	15	18.5	22	30	37	45	55	75	90
	Rated capacity *1)	kVA	0.57	1.1	1.9	3.0	4.1	6.4	9.5	12	17	22	28	33	43	55	68	81	107	131
	Rated voltage *2)	V	3-pha		200V/			<u> </u>	, 230V/							=		- · -		0.10
Output	Rated current *3)	A	1.5	3.0	5.0	8.0	11	17	25	33	46	59	74	87	115	145	180	215	283	346
ratings	Overload capability	<i>!</i>			d curre												d curre			
	D				d curre	nt for ().5s								180%	of rate	d curre	nt for 0	.58	
	Rated frequency		50, 60			2011									lla .	2221	000) (/=0)	1 /000 /	000) //=	
	Phases, Voltage, Fr	requency	3-pha	se 20	00 to 20	30V 5	50/60H	Z 							3-phase		220V/50H 230V/60H		0 230V/5	UHz) *5)
	Voltage / frequency	variations	Voltag	ge:+10) to -15	5% (V	oltage	unbala	nce *6)	: 2% 0	or less) Fr	equen	cy:+5	to -5%					
	Momentary voltage d	ip capability *7)	When	the inp	out volt	age is	165V o	r more	, the in	erter c	an be	operate	d cont	nuous	ly.					
Input			When	the in	out volt	age dro	ops bel	ow 165	V from	rated	voltage	, the in	verter (can be	operat	ed for	15ms .			
ratings			The s	The smooth recovery method is selectable.																
	inatoa carront of	(with DCR)	0.94	1.6	3.1	5.7	8.3	14.0	19.7	26.9	39.0	54.0	66.2	78.8	109	135	163	199	272	327
	A ((without DCR)	1.8	3.4	6.4	11.1	16.1	25.5	40.8	52.6	76.9	98.5	117	136	168	204	243	291	-	-
	Required power supply capacity *9)	, kVA	0.4	0.6	1.1	2.0	2.9	4.9	6.9	9.4	14	19	23	28	38	47	57	69	95	114
Control	Starting torque	<u>, </u>	200% (with Dynamic torque-vector control selected)						180% (with Dynamic torque-vector control selected)					alacted)						
CONTROL			150% 100% 20% *10)								10 to 15% *10)					bicotcu)				
	Braking torque Time Duty cycle	s	10		5			5				20 /0	10)		No.	limit	0 10 13	/0 10)	
Braking	Duty cycle	s	10	5	3	5	3	2	3	2						limit				
Draking	Braking torque (Usi	, -	10					15	_						110	III III C	100	1 %		
	DC injection brakin		Starting frequency: 0.1 to 60.0Hz Braking time: 0.0 to 30.0s Braking level: 0 to 100% of rated current																	
Enclosure	(IEC 60529)	9	IP 40 IP 00 (IP 20 : Option)																	
Cooling n			Nat	ural co	olina							F	an coo	lina		0	<u> </u>	. с. ср		
- county in			-UL/cl			-l ow \	/oltage	Directi	VA		-EMC [TÜV (ur	n to 22	kW)			
Standard	8		-UL/cUL -Low Voltage Directive -EMC Directive TÜV (up to 22kW) -IEC 61800-2 (Ratings, specifications for low voltage adjustable frequency a.c. power drive systems)																	
- Curidara			-IEC 61800-3 (EMC product standard including specific test methods)																	
Mass		kg	2.2	_	2.5	3.8	3.8	3.8	6.1	6.1	10	10	10.5	10.5	29	36	44	46	70	115
		ng.	۷.۷	L.L	2.0	0.0	0.0	0.0	0.1	0.1	10	10	10.0	10.0	20	00	77	70	70	110

NOTES:

^{*1)} Inverter output capacity (kVA) at 440V in 400V series, 220V in 200V series. *2) Output voltage is proportional to the power supply voltage and cannot exceed the power supply voltage. *3) Current derating may be required in case of low impedance loads such as high frequency motor. *4) When the input voltage is 380V/50Hz or 380 to 415V/60Hz, the tap of the auxiliary transformer must be changed. *5) Order individually. *6) Refer to the IEC 61800-3(5.2.3). *7) Tested at standard load condition (85% load). *8) This value is under FUJI original calculation method. (Refer to the Technical Information.) *9) When power-factor correcting DC reactor is used. *10) With a nominal applied motor, this value is average torque when the motor decelerates and stops from 60Hz. (It may change according to motor loss.)



FRENIC5000P11S 400V series, for fans and pumps

Туре	FRNP	11S-4JE	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110	132	160	200	220	280	315	355	400	450	500	630	710
Nomina	al applied moto	or kW	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110	132	160	200	220	280	315	355	400	450	500	630	710
	Rated capacit	y *1) kVA	9.5	12.5	17.5	22.8	28.1	33.5	45	57	69	85	114	134	160	192	231	287	316	396	445	495	563	640	731	891	1044
Output	Rated voltage	*2) V	3-ph	nase	38	30, 40	0, 41	5V/50)Hz	38	0, 40	0, 440), 460	0V/60	Hz												
ratings	Rated current	*3) A	12.5	16.5	23	30	37	44	60	75	91	112	150	176	210	253	304	377	415	520	585	650	740	840	960	1170	1370
ratings	Overload capa	ability	110	% of ı	rated	curre	nt for	1min																			
	Rated frequen	cy Hz	50,	60Hz																							
	Phases, Volta	ge, Frequency	3-ph	ase	380 to	480V	50/6	60Hz	3-ph	ase	380) to 4	10V/5	0Hz	380) to 4	80V/6	30Hz	*4)								
	Voltage / frequ	ency variations	Volt	age :	+10 t	io –15	5% (Volta	ge un	balar	nce *6	3):29	6 or I	ess)	F	reque	ency :	+5 to	-5%								
	Momentary v	oltage	Whe	en the	inpu	t volta	age is	310\	or n	nore,	the ir	verte	r can	be o	perat	ed co	ntinu	ously									
Input	dip capabilit	y *7)	Whe	en the	inpu	t volta	age d	rops l	oelow	310	V fror	n rate	d vol	tage,	the ir	nverte	er can	be o	perat	ed fo	r 15m	s.					
ratings			The	smoo	oth re	cove	y me	thod i	s sele	ectab	le.																
ratings	Rated current *8	(with DCR)	10.0	13.5	19.8	26.8	33.2	39.3	54	67	81	100	134	160	196	232	282	352	385	491	552	624	704	792	880	1104	1248
	A	(without DCR)	21.5	27.9	39.1	50.3	59.9	69.3	86	104	124	150	-	-	-	-	-	-	-	-	•	-	-	-	-	-	-
	Required pow	7.0	9.4	14	19	24	28	38	47	57	70	93	111	136	161	196	244	267	341	383	433	488	549	610	765	865	
	supply capaci	ty *9) kVA	7.0	0.1					00	.,	0,	,,,	00		100		100			• • •	000	100	.00	0.0	0.0	700	
Control	Starting torqu	е		50%																							
	말 Braking t	orque *10)		20% 10 to 15%																							
	Time Duty cyc	s	No limit																								
Braking	ರ್ Duty cyc	le %												N	lo lim	it											
	Braking torque	(Using options)	100% 70%																								
	DC injection b	raking	Star	ting f	reque	ency:	0.1 to	60.0	Hz	Braking time: 0.0 to 30.0s Braking level: 0 to 80% of rated current																	
Enclos	ure (IEC 60529)	IP 40 IP 00 (IP 20 : Option)																								
Cooling	g method													Far	1 000	ling											
			-UL/cUL -Low Voltage Directive -EMC Directive TÜV (up to 22kW)																								
Standa	Standards				-IEC 61800-2 (Ratings, specifications for low voltage adjustable frequency a.c. power drive systems)																						
		-IEC 61800-3 (EMC product standard including specific test methods)																									
Mass		kg	6.1	6.1	6.1	10	10	10.5	29	29	34	39	40	48	70	70	100	100	140	140	250	250	250	360	360	525	525

FRENIC5000P11S 200V series, for fans and pumps

Type	FRN P11S-	-2JE	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110
Nominal	applied motor	kW	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110
	Rated capacity *1) kVA	8.3	11	16	20	25	29	43	55	68	81	107	131	158
Output	Rated voltage *2)	V	3-phase	200\	//50Hz	200, 22	20V, 230V	60Hz							
ratings	Rated current *3)	Α	22	29	42	55	67	78	115	145	180	215	283	346	415
raunys	Overload capabili	ity	110% of	rated cur	rent for 1r	nin									
	Rated frequency	Hz	50, 60Hz												
	Phases, Voltage,	Frequency	3-phase	200 to	230V 50)/60Hz			3-phase	200 to 220	0V/50Hz (2	220 to 230\	//50Hz) *5)	200 to 2	30V/60Hz
	Voltage / frequence	cy variations	Voltage :	+10 to -	15% (Vo	Itage unb	alance *6) : 2% or	less)	Frequenc	y :+5 to -	-5%			
	Momentary voltage	dip capability *7)	When the	e input vo	Itage is 1	65V or m	ore, the in	verter ca	n be oper	ated conti	nuously.				
Input			When the	e input vo	ltage dro	s below	165V from	rated vo	oltage, the	inverter o	an be op	erated for	15ms .		
ratings			The smo	oth recov	ery metho	od is sele	ctable.				•				
	Rated current *8)	(with DCR)	19.7	26.9	39.0	54.0	66.2	78.8	109	135	163	199	272	327	400
	Á	(without DCR)	40.8	52.6	76.9	98.5	117	136	168	204	243	291	-	-	-
	Required power	6.9	9.4	14	19	23	28	38	47	57	69	95	114	139	
	supply capacity *	[*] 9) kVA	0.9	3.4	14	19	20	20	30	47	37	09	95	114	109
Control	Starting torque							5	0%						
	Braking torque Time Duty cycle	ue *10)	20% 10 to 15%												
	Time	s													
Braking	ರ್ Duty cycle	%						No	limit						
	Braking torque (U	Jsing options)				100%							70%		
	DC injection brak	ing	Starting frequency: 0.1 to 60.0Hz Braking time: 0.0 to 30.0s Braking level: 0 to 80% of rated current												
Enclosur	e (IEC 60529)		IP 40 IP 00 (IP 20 : Option)												
Cooling r	nethod								Fan c	cooling					
			-UL/cUL -Low Voltage Directive -EMC Directive TÜV (up to 22kW)												
Standard	s	-IEC 61800-2 (Ratings, specifications for low voltage adjustable frequency a.c. power drive systems)													
				00-3 (EM	C produc	t standar	d including	specific	test meth	nods)					
Mass		5.7	5.7	5.7	10	10	10.5	29	29	36	44	46	70	115	

NOTES

^{*1)} Inverter output capacity (kVA) at 440V in 400V series, 220V in 200V series. *2) Output voltage is proportional to the power supply voltage and cannot exceed the power supply voltage. *3) Current derating may be required in case of low impedance loads such as high frequency motor. *4) When the input voltage is 380V/50Hz or 380 to 415V/60Hz, the tap of the auxiliary transformer must be changed. *5) Order individually. *6) Refer to the IEC 61800-3(5.2.3). *7) Tested at standard load condition (85% load). *8) This value is under FUJI original calculation method. (Refer to the Technical Information.) *9) When power-factor correcting DC reactor (DCR) is used. *10) With a nominal applied motor, this value is average torque when the motor decelerates and stops from 60Hz. (It may change according to motor loss.)

Common Specifications

		Itom	Expla	nation							
		Item	G11S	P11S							
Output		Maximum frequency	50 to 400Hz	50 to 120Hz							
requency		Base frequency	25 to 400Hz	25 to 120Hz							
	ng	Starting frequency	0.1 to 60Hz, Holdin								
	Setting										
	ŭ	Carrier frequency *1)	0.75 to 15kHz (55kW or smaller) 0.75 to 10kHz (75kW or larger)	0.75 to 15kHz (22kW or smaller) 0.75 to 10kHz (30 to 75kW) 0.75 to 6kHz (90kW or larger)							
	Accura	acy (Stability)	Analog setting : ±0.2% of Maximum frequency (at 25±10°C) Digital setting : ±0.01% of Maximum frequency (at –10 to +50°C)								
	Setting	g resolution		tz, 0.12Hz at 120Hz, (0.4Hz at 400Hz: G11S) • 1/3000 for 30kW and abo (0.1Hz at Maximum frequency of 100Hz and above) t 60Hz, 0.006Hz at 120Hz, (0.02Hz at 400Hz: G11S) • 0.01Hz (Fixed)							
ontrol	Contro	l method	V/f control (Sinusoidal PWM control) Dynamic torque-vector control (Sinusoidal PWM control)	Sinusoidal PWM control) • Vector control with PG (*) (G11S only)							
	Voltag	e / freq. (V/f) characteristic	Adjustable at base and maximum frequency, with AVR control: 320 to 480\	/ (400V series), 80 to 240V (200V series)							
	Torque	boost	Selectable by load characteristics: Constant torque load (Auto/manual), Var	iable torque load (Manual)							
	Operat	tion method	KEYPAD operation :								
			Digital input signal operation: FWD or REV command, Coast-to-stop cor LINK operation: RS-485 (Standard) T-Link (FUJI private link), PROFIBUS-DP, Interbus								
		ency setting	KEYPAD operation: or key								
	(Frequ	ency command)	External potentiometer (*) :1 to 5kΩ (1/2W) Analog input :0 to +10V DC (0 to +5V DC), 4 to 20mA DC								
			(Reversible) 0 to ±10V DC (0 to ±5V DC)Reversible operat								
			(Inverse) +10 to 0V DC, 20 to 4mA DCInverse mode op • UP/DOWN control : Output frequency increases when UP sign	peration can be selected. nal is ON, and decreases when DOWN signal is ON.							
			Multistep frequency : Up to 16 different frequencies can be sele								
			Pulse train input (*) : 0 to 100kp/s Digital signal (parallel) (*) : 16-bit binary								
			LINK operation : RS485 (Standard)								
			I-Link (FUJI private link), RPOFIBUS-DP, • Programmed PATTERN operation: Max. 7 stages	Interbus-S, DeviceNet, Modbus Plus, JPCN1 (Option)							
	Joggin	ng operation	or key, FWD or REV digital input signal								
		ng status signal	Transistor output (4 points) : RUN, FAR, FDT, OL, LU, TL, etc.								
			Relay output (2 points) : • Same as transistor output • Alarm out	put (for any fault)							
			Analog output (1 point) : Output frequency, Output current, Output								
			Pulse output (1 point) : Output frequency, Output current, Output								
	Accele	eration / Deceleration time		nd deceleration • 4 different times are selectable.							
	Active	alutica	Mode select : Linear, S-curve (weak), S-curve (strong),								
	Active	unve	When the acceleration time reaches 60s, the motor output torque is automatically reduced to rated torque. Then the motor operation mode is change to torque limiting operation. The acceleration time is automatically extended up to 3 times.								
	Freque	ency limiter	High and Low limiter can be preset.								
			·								
		equency	Bias frequency can be preset.	:							
		or frequency setting	Gain for frequency setting can be preset. (0.0 to 200.0%) ex.) Analog input 0 to +5V DC with 200% gain results in maximum frequency at 5V D								
		frequency control	Jump frequency (3 points) and its common jump hysteresis width (0 to 30Hz) can be preset.								
		ng motor pick up (Flying start)	A rotating motor (including inverse rotating mode) can be smoothly picked u	up without stopping the motor (speed search method).							
	Auto-re failure	estart after momentary power	Automatic restart is available without stopping motor after a momentary por selected, the motor speed drop is held minimum. (The inverter searches the circuit is temporarily opened, the inverter operates without a hitch.)	and the contract of the contra							
	Line / I	nverter changeover operation	Controls the switching operation between line power and inverter. The inve	rter has sequence function inside.							
	Slip co	ompensation	The inverter output frequency is controlled according to the load torque to k "0.00" and "Torque-vector" is set at "active", the compensation value autom								
	_		Slip compensation can be preset for the second motor.								
		operation limiting	The motor speed droops in proportion to output torque (-9.9 to 0.0Hz)	·							
	. Sique		Torque limiting 1 and 2 can be individually set, and are selectable with a d								
	Torque	control	Output torque (or load factor) can be controlled with an analog input signal.	G11S only.							
	PID co	ntrol	Current input (Terminal C1) :4 to 2 Reversible operation with polarity (Terminal 12) :0 to ± Reversible operation with polarity (Terminal 12 + V1) :0 to ± Inverse mode operation (Terminal 12) :+10 to								
	Autom	atic deceleration	Feedback signal Terminal 12 (0 to +10V DC or +10 to 0V DC) Terminal C1 (4 to 20mA DC or 20 to 4mA DC) Torque limiter 1 (Braking) is set at "F41: 0" (Same as Torque limiter 2 (Braking))	inal)							
			In deceleration : The deceleration time is automatically extended up In constant speed operation : Based on regenerative energy, the frequen	to 3 times the setting time for tripless operation even if braking resistor not used.							
	Secon	d motor's setting	This function is used for two motors switching operation. • The second motor's V/f characteristics (base and maximum frequency) can be preset. • The second motor's circuit parameter can be preset. Torque-vector control can be applied to both motors.								
		/ saving operation	This function minimizes inverter and motor losses at light load.								
		op operation	This function is used for silent operation or extending the fan's lifetime.								
	Univer		Transmits to main controller of LINK operation.								
		sal DO	Outputs command signal from main controller of LINK operation.								
	Univer										
	Univer	sal AO	Outputs analog signal from main controller of LINK operation.								
	Univer Zero s	sal AO peed control (*)									
	Univer Zero s	sal AO	Outputs analog signal from main controller of LINK operation.	er method.							

Note: (*) Option
*1) Inverter may automatically reduce carrier frequency, in accordance with ambient temperature or output current for protecting inverter.



ndication	Item	E	xplanation
	Operation mode (Running)	LED monitor	LCD monitor (Japanese, English, German, French, Spanish, Italian)
		Output frequency 1 (Before slip compensation) (Hz)	Operation monitor & Alarm monitor
		Output frequency 2 (After slip compensation) (Hz)	Operation monitor a vitami monitor
		Setting frequency (Hz)	Operation monitor
		Output current (A)	Displays operation guidance
		Output voltage (V)	Bargraph: Output frequency (%), Output current (A), Output torque (
		Motor synchronous speed (r/min)	Alarm monitor
		• Line speed (m/min)	The alarm data is displayed when the inverter trips.
		Load shaft speed (r/min)	
		Torque calculation value (%)	Function setting & monitor
		• Input power (kW)	1 direttori setting & monitor
		PID reference value	Function setting
		PID reference value (remote)	Displays function codes and its data or data code, and changes the data vi
		PID feedback value	
		• Trip history :Cause of trip by code (Even when main power supply is off,	
		trip history data of the last 4 trips are retained.)	Operation condition
	Stopping	Selected setting value or output value	Output frequency (Hz) Motor synchronous speed (r/min)
	Trip mode	Displays the cause of trip by codes as follows.	Output current (A) Load shaft speed (r/min)
		OC1 (Overcurrent during acceleration)	Output voltage (V)
		OC2 (Overcurrent during deceleration)	*Torque calculation value (%) *PID reference value *PID feedback value
		OC3 (Overcurrent during running at constant speed)	Operation condition Driving torque limiter setting value (%)
		• EF (Ground fault)	(FWD / REV, IL, VL / LU, TL) • Braking togue limiter setting value
		• Lin (Input phase loss)	
		• FUS (Fuse blown)	Tester function (I/O check)
		OU1 (Overvoltage during acceleration) OU2 (Overvoltage during deceleration)	• Digital I/O : ■ (ON), □ (OFF)
		OU2 (Overvoltage during deceleration) OU3 (Overvoltage running at constant speed)	• Analog I/O: (V), (mA), (H), (p/s)
		OU3 (Overvoltage running at constant speed) LU (Undervoltage)	
		OH1 (Overheating at heat sink)	Maintenance data
		OH2 (External thermal relay tripped)	Operation time (h) Cooling fan operation time (h)
		OH3 (Overtemperature at inside air)	DC link circuit voltage (V) Communication error times
		dBH (Overheating at DB circuit)	Temperature at inside air (°C) (KEYPAD,RS485, Option) Temperature at heat sink (°C) ROM version
		OL1 (Motor 1 overload)	Maximum current (A) (Inverter, KEYPAD, Option)
		OL2 (Motor 2 overload) OL2 (Motor 2 overload)	Main circuit capacitor life(%) Captual PC beauty life (b)
		OLU (Inverter unit overload)	Control PC board life (h)
		OS (Overspeed)	Load factor calculation
		• PG (PG error)	Measurement time (s) Average current (A)
		• Er1 (Memory error)	Maximum current (A)
		Er2 (KEYPAD panel communication error)	Alarm data
		• Er3 (CPU error)	Output frequency (Hz)
		• Er4 (Option error)	Output current (A) Hest sink temperature (°C)
		• Er5 (Option error)	Output voltage (V) Torque calculation value (%) (KEYPAD,RS-485, Option)
		Er6 (Operation procedure error)	Setting frequency (Hz) Digital input terminal condition
		Er7 (Output phase loss error, impedance imbalance)	Operation condition (Remote, Communication) (FWD / REV, IL, VL / LU, TL) • Transistor output terminal condition
		Er7. (Charging circuit alarm, 30kW or larger)	(FWD / REV, IL, VL / LU, TL) • Transistor output terminal condition • Trip history code
		• Er8 (RS-485 error)	DC link circuit voltage (V) Multiple alram exist
	Charge lamp	When the DC link circuit voltage is higher than 50V, the charge lamp is ON.	
otection	Overload	Protects the inverter by electronic thermal overload function and by detect	ion of inverter temperature.
	Overvoltage	Detects DC link circuit overvoltage, and stops the inverter. (400V series: 8	00V DC, 200V series: 400V DC)
	Undervoltage	Detects DC link circuit undervoltage, and stops the inverter. (400V series:	400V DC, 200V series: 200V DC)
	Input phase loss	Phase loss protection for power line input.	
	Overheating	Protects the inverter by detection of inverter temperature.	
	Short-circuit	Short-circuit protection for inverter output circuit	
		Ground fault protection for inverter output circuit (3-phase current detection)	on method)
	Ground fault	around radic protection for inverter output circuit (3-priase current detection	
	Ground fault	Zero-phase current detection method (30kW or larger)	
	Motor overload		
		Zero-phase current detection method (30kW or larger)	
		Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor.	verter motor
		Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in	verter motor notor.
		Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special n	verter motor notor. for 2-motor changeover operation.
	Motor overload	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special not necessary.	verter motor notor. for 2-motor changeover operation. elay (7.5kW or smaller).
	Motor overload	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special new the second motor's electronic thermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload.	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger).
	Motor overload	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special new The second motor's electronic thermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attacts.	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger). r.)
	Motor overload DB resistor overheating	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special new the second motor's electronic thermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attact (The inverter stops electricity discharge operation to protect the DB resistor.	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger). or.) putput current exceeds the limit value during acceleration.
	Motor overload DB resistor overheating	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special nethermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attact (The inverter stops electricity discharge operation to protect the DB resistor. Controls the output frequency to prevent.	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger). or.) putput current exceeds the limit value during acceleration. put current exceeds the limit value during operation at constant speed.
	Motor overload DB resistor overheating Stall prevention	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special network the second motor's electronic thermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attact (The inverter stops electricity discharge operation to protect the DB resistor. Controls the output frequency to prevent.	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger). or.) putput current exceeds the limit value during acceleration. put current exceeds the limit value during operation at constant speed. DC link circuit voltage exceeds the limit value during deceleration.
	Motor overload DB resistor overheating Stall prevention Output phase loss	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special nethod the second motor's electronic thermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attact (The inverter stops electricity discharge operation to protect the DB resistor. Controls the output frequency to prevent. Covercurrent) trip when the cute towers the output frequency to hold almost constant torque when the output frequency to prevent. Covercurrent of the output frequency to prevent.	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger). or.) putput current exceeds the limit value during acceleration. put current exceeds the limit value during operation at constant speed. DC link circuit voltage exceeds the limit value during deceleration. nbalance.
	Motor overload DB resistor overheating Stall prevention Output phase loss Motor protection by PTC thermistor	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special network the second motor's electronic thermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attact (The inverter stops electricity discharge operation to protect the DB resistor. Controls the output frequency to prevent. Covercurrent) trip when the cute toward the output frequency to hold almost constant torque when the output frequency to prevent. Covercurted trip when the cute the inverter executes auto-tuning, detects each phase impedance in When the motor temperature exceeds allowable value, the inverter trips at	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger). or.) putput current exceeds the limit value during acceleration. put current exceeds the limit value during operation at constant speed. DC link circuit voltage exceeds the limit value during deceleration. nbalance.
ondition	Motor overload DB resistor overheating Stall prevention Output phase loss Motor protection by PTC thermistor Auto reset	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special nethermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attactors. Prevents DB resistor overheating by external thermal overload relay attactors. Prevents DB resistor overheating by external thermal overload relay attactors. On the output frequency to grevent of the DB resistor. Controls the output frequency to prevent of tovercurrent) trip when the output frequency to hold almost constant torque when the output frequency to prevent of tovercutage) trip when the When the inverter executes auto-tuning, detects each phase impedance in When the motor temperature exceeds allowable value, the inverter trips at When the inverter is tripped, it resets automatically and restarts.	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger). or.) putput current exceeds the limit value during acceleration. put current exceeds the limit value during operation at constant speed. DC link circuit voltage exceeds the limit value during deceleration. nbalance. utomatically.
	Motor overload DB resistor overheating Stall prevention Output phase loss Motor protection by PTC thermistor	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special nethermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attactor (The inverter stops electricity discharge operation to protect the DB resistor. Controls the output frequency to prevent. Covercurrent) trip when the customers the output frequency to hold almost constant torque when the output controls the output frequency to prevent. Covercurted trip when the when the inverter executes auto-tuning, detects each phase impedance in When the motor temperature exceeds allowable value, the inverter trips at When the inverter is tripped, it resets automatically and restarts. Free from corrosive gases, flammable gases, oil mist, dusts, and direct sur	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger). put, put current exceeds the limit value during acceleration. put current exceeds the limit value during operation at constant speed. DC link circuit voltage exceeds the limit value during deceleration. nbalance. utomatically. * If the inverter has to be used in an atmosphere including the hydrogen sulfide gases, a special model might be avail.
nstallation	Motor overload DB resistor overheating Stall prevention Output phase loss Motor protection by PTC thermistor Auto reset Installation location*	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special nethermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attactor (The inverter stops electricity discharge operation to protect the DB resistor. Controls the output frequency to prevent. Covercurrent) trip when the output set the output frequency to prevent. Covercurrent trip when the output frequency to prevent. Covercutage) trip when the when the inverter executes auto-tuning, detects each phase impedance in When the motor temperature exceeds allowable value, the inverter trips at When the inverter is tripped, it resets automatically and restarts. Free from corrosive gases, flammable gases, oil mist, dusts, and direct sur Indoor use only.	verter motor notor. for 2-motor changeover operation. elay (7.5kW or smaller). hed to DB resistor (11kW or larger). or.) putput current exceeds the limit value during acceleration. put current exceeds the limit value during operation at constant speed. DC link circuit voltage exceeds the limit value during deceleration. hbalance. tomatically. * If the inverter has to be used in an atmosphere including
nstallation nd	Motor overload DB resistor overheating Stall prevention Output phase loss Motor protection by PTC thermistor Auto reset Installation location* Altitude	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special nethermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attactor (The inverter stops electricity discharge operation to protect the DB resistor. Controls the output frequency to prevent. (Overcurrent) trip when the output steep the output frequency to prevent. (Overcurrent) trip when the output frequency to prevent. (Overcurrent) trip when the output frequency to prevent. (Overcurtent) trip when the output the inverter executes auto-tuning, detects each phase impedance in When the motor temperature exceeds allowable value, the inverter trips at When the inverter is tripped, it resets automatically and restarts. Free from corrosive gases, flammable gases, oil mist, dusts, and direct sur Indoor use only.	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger). or.) output current exceeds the limit value during acceleration. put current exceeds the limit value during operation at constant speed. DC link circuit voltage exceeds the limit value during deceleration. nbalance. utomatically. * If the inverter has to be used in an atmosphere including the hydrogen sulfide gases, a special model might be avail. Contact Fuji Electric FA.
nstallation nd	Motor overload DB resistor overheating Stall prevention Output phase loss Motor protection by PTC thermistor Auto reset Installation location* Altitude Ambient temperature	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special new the second motor's electronic thermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attact (The inverter stops electricity discharge operation to protect the DB resistor. Controls the output frequency to prevent.	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger). or.) output current exceeds the limit value during acceleration. put current exceeds the limit value during operation at constant speed. DC link circuit voltage exceeds the limit value during deceleration. nbalance. utomatically. * If the inverter has to be used in an atmosphere including the hydrogen sulfide gases, a special model might be avail. Contact Fuji Electric FA.
ondition nstallation nd peration)	Motor overload DB resistor overheating Stall prevention Output phase loss Motor protection by PTC thermistor Auto reset Installation location* Altitude Ambient temperature Ambient humidity	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special new The second motor's electronic thermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attact (The inverter stops electricity discharge operation to protect the DB resistor. Controls the output frequency to prevent.	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger). put current exceeds the limit value during acceleration. put current exceeds the limit value during operation at constant speed. DC link circuit voltage exceeds the limit value during deceleration. nbalance. utomatically. * If the inverter has to be used in an atmosphere including the hydrogen sulfide gases, a special model might be availated to the contact Fuji Electric FA.
nstallation nd	Motor overload DB resistor overheating Stall prevention Output phase loss Motor protection by PTC thermistor Auto reset Installation location* Altitude Ambient temperature	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special new The second motor's electronic thermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attact (The inverter stops electricity discharge operation to protect the DB resistor. Controls the output frequency to prevent. □ (overcurrent) trip when the output frequency to hold almost constant torque when the output controls the output frequency to prevent. □ (overvoltage) trip when the when the inverter executes auto-tuning, detects each phase impedance in When the motor temperature exceeds allowable value, the inverter trips at When the inverter is tripped, it resets automatically and restarts. Free from corrosive gases, flammable gases, oil mist, dusts, and direct suindoor use only. 1000m or less. Applicable to 3000m with power derating (-10%/1000m) −10 to +50 °C. For inverters of 22kW or smaller, remove the ventilation controls to 95%RH (non-condensing) 3mm at from 2 to less than 9Hz, 9.8m/s² at from 9 to less than 20Hz,	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger). or.) butput current exceeds the limit value during acceleration. put current exceeds the limit value during operation at constant speed. DC link circuit voltage exceeds the limit value during deceleration. nbalance. stomatically. * If the inverter has to be used in an atmosphere including the hydrogen sulfide gases, a special model might be availated to the contact Fuji Electric FA. vers when operating it at a temperature of 40 °C or above.
nstallation nd	Motor overload DB resistor overheating Stall prevention Output phase loss Motor protection by PTC thermistor Auto reset Installation location* Altitude Ambient temperature Ambient humidity	Zero-phase current detection method (30kW or larger) The inverter trips,and then protects the motor. Electronic thermal overload protection can be set for standard motor or in Thermal time constant (0.5 to 75.0 minutes) can be preset for a special new The second motor's electronic thermal overload protection can be preset. Prevents DB resistor overheating by internal electronic thermal overload relay attact (The inverter stops electricity discharge operation to protect the DB resistor. Controls the output frequency to prevent.	verter motor notor. for 2-motor changeover operation. relay (7.5kW or smaller). hed to DB resistor (11kW or larger). or.) butput current exceeds the limit value during acceleration. put current exceeds the limit value during operation at constant speed. DC link circuit voltage exceeds the limit value during deceleration. nbalance. stomatically. * If the inverter has to be used in an atmosphere including the hydrogen sulfide gases, a special model might be availated to the contact Fuji Electric FA. vers when operating it at a temperature of 40 °C or above.

11



Terminal Functions

	Symbol	Terminal name	Function	Remarks				
Main	L1/R, L2/S,	Power input	Connect a 3-phase power supply.					
circuit	U, V, W	Inverter output	Connect a 3-phase induction motor.					
			<u> </u>	DC REACTOR: 55kW or smaller : Option				
	P1, P(+)	For DC REACTOR	Connect the DC REACTOR for power-factor correcting or harmonic current reducing. Connect the BRAKING UNIT (Option).	75kW or larger : Standard BRAKING UNIT (Option): G11S: 11kW or larger, P11S: 15kW or larger				
	P(+), N(-)	For BRAKING UNIT	Used for DC bus connection system.	DINNING UNIT (Opiuli). GTTS. TINN UT larger, FTTS. 15.00 UT larger				
	P(+), DB	For EXTERNAL BRAKING RESISTOR	Connect the EXTERNAL BRAKING RESISTOR (Option)	G11S: 7.5kW or smaller, P11S: 11kW or smaller				
	⊕ G	Grounding	Ground terminal for inverter chassis (housing).					
	R0,T0	Auxiliary control power supply	Connect the same AC power supply as that of the main circuit to back up the control circuit power supply.	0.75kW or smaller: Not correspond				
Analong	13	Potentiometer	+10V DC power supply for frequency setting POT (POT: 1 to 5kΩ)	Allowable maximum output current : 10mA				
input	12	Power supply Voltage input	O to +10V DC/0 to 100% (0 to +5V DC/0 to 100%) Reversible operation can be selected by function setting. 0 to ±10V DC /0 to ±100% (0 to ±5V DC/0 to ±100%) Inverse mode operation can be selected by function setting or digital input signal. +10 to 0V DC/0 to 100%	• Input impedance: $22k\Omega$ • Allowable maximum input voltage: ± 15 V DC • If input voltage is 10 to 15V DC, the inverter estimates it to 10V DC.				
			Used for torque control reference signal. Used for PID control reference signal or feedback signal.					
	C1	(PG feedback) Current input	Used for reference signal of PG feedback control (option) • 4 to 20mA DC/0 to 100%	Input impedance:250kΩ				
			Inverse mode operation can be selected by function setting or digital input signal. 20 to 4mA DC/0 to 100%	Allowable maximum input current: 30mA DC If input current is 20 to 30mA DC, the inverter estimates it to20mA DC.				
	11	(PID control) Common	Used for PID control reference signal or feedback signal. Common for analog signal	Isolated from terminals CME and CM.				
Digital input	FWD	Forward operation command	FWD - CM: ON The motor runs in the forward direction. FWD - CM: OFF The motor decelerates and stops.	When FWD and REV are simultaneously ON,the motor decelerates and stops.				
трис	REV	Reverse operation command	REV - CM: ON The motor runs in the reverse direction. REV - CM: OFF The motor decelerates and stops.					
	X1 X2 X3 X4 X5 X6 X7 X8 X9	Digital input 1 Digital input 2 Digital input 3 Digital input 3 Digital input 4 Digital input 5 Digital input 6 Digital input 7 Digital input 8 Digital input 9	These terminals can be preset as follows.	ON state maximum input voltage: 2V (maximum source current : 5mA) OFF state maximum terminal voltage: 22 to 27V (allowable maximum leakage current: 0.5mA)				
	(SS1) (SS2) (SS4) (SS8)	Multistep freq. selection	(SS1) :2 (0, 1) different frequencies are selectable. (SS1,SS2) :4 (0 to 3) different frequencies are selectable. (SS1,SS2,SS4) :8 (0 to 7) different frequencies are selectable. (SS1,SS2,SS4,SS8) :16 (0 to 15) different frequencies are selectable.	Frequency 0 is set by F01 (or C30). (All signals of SS1 to SS8 are OFF)				
	(RT1) (RT2)	ACC / DEC time selection	(RT1) :2 (0, 1) different ACC / DEC times are selectable. (RT1,RT2) :4 (0 to 3) different ACC / DEC times are selectable.	Time 0 is set by F07/F08. (All signals of RT1 to RT2 are OFF)				
		3-wire operation stop command	Used for 3-wire operation. (HLD) - CM: ON The inverter self-holds FWD or REV signal. (HLD) - CM: OFF The inverter releases self-holding.	Assigned to terminal X7 at factory setting.				
	(BX)	Coast-to-stop command	(BX) - CM: ON Motor will coast-to-stop. (No alarm signal will be output.)	The motor restarts from 0Hz by turning off BX with the operation command (FWD or REV) ON. Assigned to terminal X8 at factory setting.				
	` ′	Alarm reset	(RST) - CM: ON Faults are reset. (This signal should be held for more than 0.1s.)	During normal operating, this signal is ignored. Assigned to X9 at factory setting.				
	(THR)	Trip command (External fault)	(THR) - CM: OFF "OH2 trip" occurs and motor will coast-to-stop.	This alarm signal is held internally.				
	(JOG)	Jogging operation	(JOG) - CM: ON JOG frequency is effective.	This signal is effective only while the inverter is stopping.				
	L-1	Freq. set 2 / Freq. set 1		If this signal is changed while the inverter is running, the signal is effective only after the inverter stops.				
	(M2/M1)	Motor 2 / Motor 1	(M2/M1) - CM: ON The motor circuit parameter and V/f characteristics are changed to the second motor's ones.	If this signal is changed while the inverter is running, the signal is effective only after the inverter stops.				
	L.:	DC brake command Torque limiter 2 /	(DCBRK) - CM: ON The DC injection brake is effective. (In the inverter deceleration mode) (TL2/TL1) - CM: ON Torque limiter 2 is effective.	If the operation command(FWD/REV) is input while DC braking is effective, the operation command (FWD/REV) has priority.				
	(SW60)	Torque limiter 1 Switching operation between line and inverter	(SW50(SW60)) - CM: ONThe motor is changed from inverter operation to line operation. (SW50(SW60)) - CM: OFF The motor is changed from line operation to inverter operation.	Main circuit changeover signals are output through Y1 to Y5 terinal.				
	` '	UP command DOWN command	(UP) - CM: ON The output frequency increases. (DOWN) - CM: ON The output frequency decreases. * The output frequency change rate is determined by ACC / DEC time. * Restarting frequency can be selected from 0Hz or setting value at the time of stop.	When UP and DOWN commands are simultaneously ON,DOWN signal is effective.				
		Write enable for KEYPAD PID control cancel						
	L	Inverse mode changeover	(IVS) - CM: ON Inverse mode is effective in analog signal input.	If this signal is changed while the inverter is running, the signal is effective only after the inverter stops.				
	(Hz/TRQ)		Connect to auxiliary contact (1NC) of 52-2.					
		TRQ control cancel Link enable (RS-485, Bus)	(Hz/TRQ) - CM: ON The torque control is canceled, and ordinary operation is effective. (LE) - CM: ON The link operation is effective. Used to switch operation between ordinary operation and link operation to communication.	RS-485: Standard, Bus: Option				
		Universal DI Pick up start mode	This signal is transmitted to main controller of LINK operation. (STM) - CM: ON The "Pick up" start mode is effective.					
	(PG/Hz)	SY-PG enabled	(PG/Hz) - CM: ON Synchronized operation or PG-feedback operation is effective.	Option				
		Syuhronization command Zero speed command	(SYC) - CM: ON The motor is controlled for synchronized operation between 2 axes with PGs. (ZERO) - CM: ON The motor decelerates and holds its rotor angle.	Option This function can be selected at PG feedback control. Option				
		Forced stop command Forced stop command with Deceleration time4	(STOP1) - CM: ON The motor decelerates and stops. (STOP2) - CM: ON The motor decelerates and stops with Deceleration time4.					
	(EXITE)	Pre-exciting command:	(EXITE) - CM: ON The magnetic flux can be established preliminary before starting at PG vector mode.					
	PLC	PLC terminal	Connect PLC power supply to avoid malfunction of the inveter that has SINK type digital input,when PLC power supply is off.					
	СМ	Common	Common for digital signal	Isolated from terminals CME and 11.				

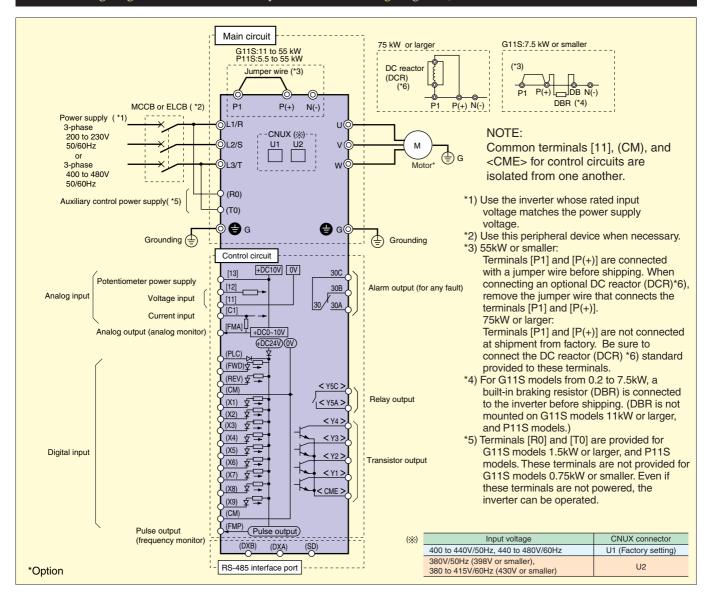


Terminal Functions

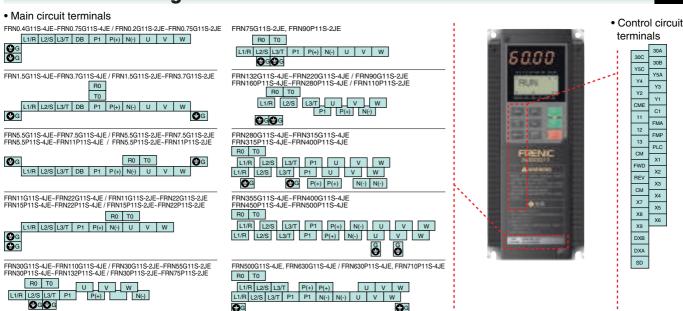
Pulse output Transistor output	FMA	Analog monitor	Output voltage (0 to 10V DC) is proportional to selected function's value The proportional coefficient and bias value can be preset. Output frequency 1 (Before slip compensation) (0 to max. Output frequency 2 (After slip compensation) (0 to max.		Allowable maximum output current: 2mA
Pulse output Transistor output			Output frequency 1 (Before slip compensation) (0 to max.)	, ,	
Output Transistor Output					
Output Transistor Output				x. frequency) x. frequency)	
Transistor output			• Output current (0 to 200%		
Transistor output			• Output voltage (0 to 200%		
Transistor output			Output torque (0 to 200%)		
Transistor output			• Load factor (0 to 200%		
Output Transistor Output			• Input power (0 to 200% • PID feedback value (0 to 100%		
Output Transistor Output			 PID feedback value (0 to 100% PG feedback value (0 to max. 		
Output Transistor Output			· ·	eries : 0 to 1000V)	
Output Transistor Output			(200V seri	eries : 0 to 500V)	
Output Transistor Output	(11)	(Common)	• Universal AO (0 to 100%	1%)	
output	FMP	Pulse rate monitor	 Pulse rate mode: Pulse rate is proportional to selected function's value Average voltage mode: Average voltage is proportional to selected fun (2670P/S pulse width control) 		Allowable maximum output current : 2mA
output	(CM)	(Common)	* Kinds of function to be output is same as those of analog output (FMA)	A).	
output	Y1	Transistor output 1	Output the selected signals from the following items.		ON state maximum output voltage : 2V
	Y2	Transistor output 2			(Allowable maximum sink current : 50mA)
	Y3	Transistor output 3			OFF state maximum leakage current : 0.1mA
].	Y4	Transistor output 4			(Allowable maximum voltage : 27V)
	(RUN)	Inverter running	Outputs ON signal when the output frequency is higher than starting free	equency.	
	(FAR)	Frequency equivalence	Outputs ON signal when the difference between output frequency and se	setting frequency is	
		signal	smaller than FAR hysteresis width.		
	(FDT1)	Frequency level detection	Outputs ON signal by comparison of output frequency and preset value	e (level and hysteresis).	
	(1.11)	Undervoltage	Outputs ON signal when the inverter stops by undervoltage while the operati		
	(LU)	detection signal		commanu is oiv.	
	(B/D)	Torque polarity	Outputs ON signal in braking or stopping mode, and OFF signal in drivin	ing mode.	
	(TL)	Torque limiting	Outputs ON signal when the inverter is in torque-limiting mode.		
-	(IPF)	Auto-restarting	Outputs ON signal during auto restart operation mode.(including "restart	rt time")	
-	(OL1)	Overload early warning	Outputs ON signal when the electronic thermal value is higher than pre-	´ -	
	(01.)	Overload carry warring	Outputs ON signal when the output current value is higher than preset		
-	(KP)	KEYPAD operation mode	Outputs ON signal when the inverter is in KEYPAD operation mode.		
-		Inverter stopping	Outputs ON signal when the inverter is stopping mode or in DC braking		
-					
	(RDY)	Ready output	Outputs ON signal when the inverter is ready for operation.		
	(SW88)	Line/Inv changeover	Outputs 88's ON signal for Line/Inverter changeover operation.		
-	(SWE2-2)	(for 88) Line/Inv changeover			
	(34/32-2)	(for 52-2)	Outputs 52-2's ON signal for Line/Inverter changeover operation.		
-	(SW52-1)	Line/Inv changeover	Outputs 52-1's ON signal for Line/Inverter changeover operation.		
-		(for 52-1)			
	(SWM2)	Motor2/Motor1	Outputs the motor changeover switch ON signal from motor 1 to motor 2	2.	
	(AX)	Auxiliary terminal	Used for auxiliary circuit of 52-1.		Reffer to wiring diagram example.
-		(for 52-1)	(Same function as AX1, AX2 terminal by FRENIC5000G9S series. (30kV		
_	(TU)	Time-up signal	Outputs time up signal (100ms ON pulse) at every stage end of PATTER	RN operation.	
	(TO)	Cycle completion signal	Outputs one cycle completion signal (100ms ON pulse) at PATTERN ope	peration.	
	(STG2)	Stage No indication 1 Stage No indication 2 Stage No indication 4	Outputs PATTERN operation's stage No. by signals STG1, STG2 and S1	STG4.	
		Alarm indication 1	Outputs trip alarm No. by signals AL1, AL2, AL4, and AL8.		
		Alarm indication 2	J		
		Alarm indication 4			
-		Alarm indication 8			
	(FAN)	Fan operation signal	Outputs the inverter cooling fan operation status signal.		
	(TRY)	Auto-resetting	Outputs ON signal at auto resetting mode. (Including "Reset interval")		
	(U-DO)	Universal DO	Outputs command signal from main controller of LINK operation.		
-		Overheat early warning	Outputs ON signal when the heat sink temperature is higher than (trip le	evel - 10°C), and	
	(,		outputs OFF signal when the temperature is lower than (trip level – 15°C		
	(SY)	Synchronization	Synchronization completion signal for synchronized operation.		Option
		completion signal			
	(LIFE)	Lifetime alarm	Outputs ON signal when the calculated lifetime is longer than preset alar	arm level.	
	(FDT2)	2nd Freq. level	2nd-outputs ON signal by comparison of output frequency and preset va	alue (FDT2 level).	
-		detection			
	(OL2)	2nd OL level early warning	2nd-outputs ON signal when the output current value is larger than press (OL2 level).	set diarrii ievei	
-	(C10FF)	Terminal C1 off signal	Outputs ON signal when the C1 current is smaller than 2mA.		
-				PC/PC2/CV	
	(DNZS)	Speed existance signal	Outputs ON signal at detection of motor speed when using OPC-G11S-f	-ru/ru2/5Y.	
	СМЕ	Common (transistor	Common for transistor output signal.		Isolated from terminals CM and 11.
	204 200	output)	Outside a contact size of ut an arrate that the six of ut		Contact rating :
Relay output	30A, 30B, 30C	Alarm relay output	Outputs a contact signal when a protective function is activated. Changeable exciting mode active or non-exciting mode active by function	on "F36"	Contact rating: 250V AC, 0.3A, cosø=0.3
Catput	Y5A, Y5C	Relay output	Functions can be selected the same as Y1 to Y4.	1 00 .	48V DC, 0.5A, non-inductive
	,	,	Changeable exciting mode active or non-exciting mode active by function	on "E25".	
LINK	DXA, DXB, SD	RS-485 I/O terminal	Connect the RS-485 link signal.		

Keypad panel Operation

The following diagram is for reference only. For detailed wiring diagrams, refer to the relevant instruction manual.



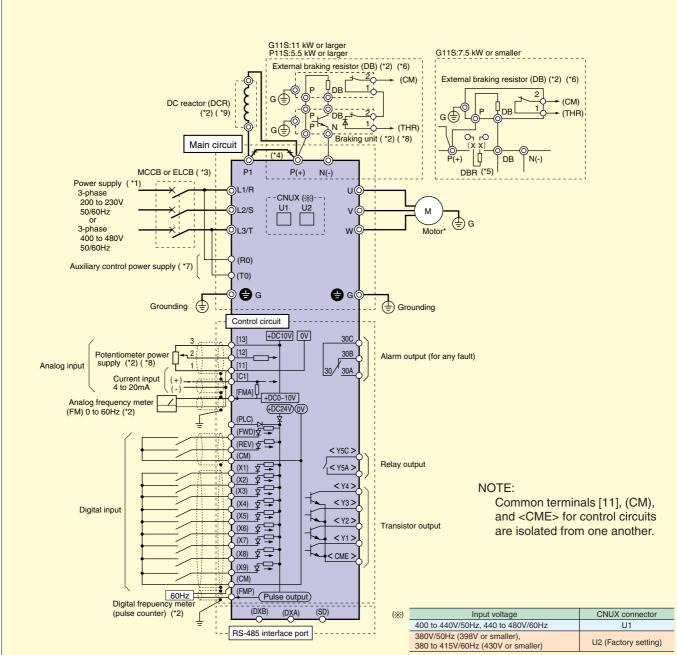
erminal Arrangement





External signal input Operation

The following diagram is for reference only. For detailed wiring diagrams, refer to the relevant instruction manual.



- *Option
- *1) Use the inverter whose rated input voltage matches the power supply voltage.
- *2) An optional device. Use it when necessary.
- *3) Use this peripheral device when necessary.
- *4)55kW or smaller:

Terminals [P1] and [P(+)] are connected with a jumper wire before shipping. When connecting an optional DC reactor (DCR) *9), remove the jumper wire that connects the terminals [P1] and [P(+)].

75kW or larger:

Terminals [P1] and [P(+)] are not connected at shipment from factory. Be sure to connect the DC reactor (DCR) *9) standard provided to these terminals.

*5) For G11S models from 0.2 to 7.5kW, a built-in braking resistor (DBR) is connected to the inverter before shipping. (DBR is not

- mounted on G11S models 11kW or larger, and P11S models.) When connecting an optional external braking resistor (DB), remove the DBR connection cables from [P(+)] and [DB] terminals. The end of the removed cables (indicated with an X) must be insulated.
- *6) When connecting an optional external braking resistor (DB), be sure to also use an optional braking unit *8). Connect the optional braking unit to the [P(+)] and [N(-)] terminals. Auxiliary terminals [1] and [2] have polarity.
 - Be sure to connect cables to these terminals correctly. (See the diagram)
- *7) Terminals [R0] and [T0] are provided for G11S models 1.5kW or larger, and P11S models. These terminals are not provided for G11S models 0.75kW or smaller. Even if these terminals are not powered, the inverter can be operated.

Keypad Panel Functions and Operations

Keypad panel

LED monitor

In operation mode:
Displays the setting frequency,
output current, voltage, motor
speed, or line speed.
In trip mode:
Displays code indicating the
cause of trip.

Up/Down keys

In operation mode :
Increases or decreases the
frequency or speed.
In program mode :
Increases or decreases function
code number and data set value.

Program key

Switches the display to a menu screen or to the initial screen for operation mode or alarm mode.

Shift key (Column shift)

In program mode:

Moves the cursor horizontally at data change. Pressing this key with the UP or DOWN key, the screen changes to the next function block.

Reset key

In program mode:
Cancels the current input data
and shifts the screen.
In trip mode:
Releases the trip-stop state.



LCD monitor

In operation mode:
Displays various items of information such as operation condition and function data.
Operation guidance, which can be scrolled, is displayed at the bottom.
In program mode:
Displays functions and data.

Unit indication

Displays the unit for the information shown on the LED monitor.

FWD/REV keys

In operation mode:
Starts the inverter with
forward or reverse operation
command.
Pressing the FWD or REV
key lights the RUN lamp.
Invalid when the function
code F02 (Operation method)
is set at 1 (External signal
operation).

Stop key

In operation mode:
Stops the inverter.
Invalid when the function code
F02 (Operation method) is set
at 1 (External signal
operation).

Function/Data Select key

In operation mode :
Changes the displayed values of LED monitor.
In program mode :
Selects the function code or stores the data.



Keypad panel operation

Perform the wiring shown in the Basic wiring diagram on page 14. Turn on inverter power, and use the or key to set an output frequency. Press the key, then press the wey.

The inverter starts running using the factory setting function data.

Press the key to stop the inverter.

Procedure for selecting function codes and data codes

The following is a sample procedure for selecting a function code and changing the function data.

1) Press the key to switch the operation monitor screen to the program menu screen.

 $\begin{array}{ccc} \textbf{RUN} & & \textbf{FWD} \\ \textbf{PRG} \rightarrow \textbf{PRG} & \textbf{MENU} \\ \textbf{F/D} \rightarrow \textbf{LED} & \textbf{SHIFT} \end{array}$

② Select "1. DATA SET", and press the

- → 1. DATA SET
 2. DATA CHECK
 3. OPR MNTR
 4. I / O CHECK
- 3 Press the or key to select a target function code. To quickly scroll the function select screen, press key and the or key at the same time. At the target function, press key.
- F00 DATA PRTC
 F01 FREQ CMD 1
 F02 OPR METHOD
 F03 MAX Hz-1
- 4 Use the , , and keys to change the function data to the target value. (Use the key to move the cursor when you want to enter a numerical value.)
- F01 FREQ CMD 1

 0
 0~11

OPR METHOD

5 Press the key to store the updated function data in memory.

F03 MAX Hz-1 F04 BASE Hz-1

The screen shifts for the selection of the next function.

F05 RATED V-1

6 Pressing the key switches the screen to the operation monitor screen.

 $\begin{array}{ccc} \textbf{RUN} & \textbf{FWD} \\ \textbf{PRG} \rightarrow \textbf{PRG} & \textbf{MENU} \\ \textbf{F/D} \rightarrow \textbf{LED} & \textbf{SHIFT} \end{array}$

1) Setting a frequency

When the operation monitor screen is displayed, a frequency can be set by using the or key in both the operation and stop modes. When the target frequency is displayed, press the key to enter the frequency in memory.

2) Switching a unit indication

During both operation and stop modes, each time the key is pressed, the value displayed on the LED monitor changes, and the unit indication on the LCD monitor shifts from Hz to A, V, r/min, m/min, kW, and % in this order in accordance with the displayed value.



The functions in the yellow boxes can be set while the inverter is running. Other functions must be set while the inverter is stopped.

undamental Functions

Cod			Cotting range	Min.	Factory setting
	de Name	LCD monitor	Setting range	unit	-22kW 30kV
FO	Data protection	F00 DATA PRTC	0 : Data change enable 1 : Data protection	-	0
FO	Frequency command 1	F01 FREQ CMD 1	1 Solate protection 0 : KEYPAD operation (or key) 1 : Voltage input (terminals 12) (0 to +10V DC, 0 to +5V DC) 2 : Current input (terminal C1) (4 to 20mA DC) 3 : Voltage and current input (terminals 12 and C1) 4 : Reversible operation with polarity (terminals 12 and V1) (0 to ±10V DC) 5 : Reversible operation with polarity (terminals 12 and V1) (0 to ±10V DC) 6 : Inverse mode operation (terminals 12) (+10 to 0V DC) 7 : Inverse mode operation (terminals 12) (+10 to 0V DC) 8 : UP/DOWN control 1 (initial freq DHz) 9 : UP/DOWN control 2 (initial freq. = last value) 10 : PATTERN operation 11 : DI option or Pulse train input	-	0
FB	Coperation method	F02 OPR METHOD	0 : KEYPAD operation (or or key)		0
cr	Maximum frequency 1	F03 MAX Hz-1	1 : FWD or REV command signal operation G11S : 50 to 400Hz P11S : 50 to 120Hz	1Hz	60
	Base frequency 1	F04 BASE Hz-1	G11S : 25 to 400Hz P11S : 25 to 120Hz	1Hz	60
FO	S Rated voltage 1	F05 RATED V-1	0(Free), 320 to 480V (400V class)	1V	380
ED	(at Base frequency 1) Maximum voltage 1	F06 MAX V-1	0(Free), 80 to 240V (200V class) 320 to 480V (400V class)		220 380
Ľ	(at Maximum frequency 1)		80 to 240V (200V class)	1V	220
	Acceleration time 1	F07 ACC TIME1 F08 DEC TIME1	0.01 to 3600s 0.01 to 3600s	0.01s	6.00 20
- 20	Deceleration time 1 Torque boost 1	F09 TRQ BOOST1	0.0 : Automatic (for constant torque load)	0.01s	6.00 20
ľ			0.1 to 1.9 : Manual (for variable torque load)	0.1	G11S: 0.0 P11S: 0.1
F	Electronic thermal (Select) overload protection) F10 ELCTRN OL1	2.0 to 20.0 : Manual (for constant torque load) 0 : Inactive 1 : Active (for 4-pole standard motor) 2 : Active (for 4-pole inverter motor)	-	1
E	for motor 1 (Level)) F11 OL LEVEL1	2 : Active (for 4-pole inverter motor) Approx. 20 to 135% of rated current	0.01A	*1)
F	(Thermal time constant)	F12 TIME CNST 1	0.5 to 75.0 min	0.1min	5.0 1
F	Electronic thermal overload protection (for braking resistor)	F13 DBR OL	G11S [7.5kW or smaller] 0 : Inactive 1 : Active (built-in braking resistor) 2 : Active (DB***-2C / 4C external braking resistor)	-	1
			[11kW or larger] 0 : Inactive	-	0
			P11S [11kW or smaller] 0,1: Inactive 2, : Astin (PD*** 0C / 4C external habiting register)	_	0
			2 : Active (DB***-2C / 4C external braking resistor) [15kW or larger]	_	0
F	Restart mode after momentary power failure (operation selection)	F14 RESTART		-	1
			5 : Active (Momentarily stops and restarts at starting frequency)		
F	Frequency (High)) F15 H LIMITER	G11S:0 to 400Hz P11S:0 to 120Hz	1Hz	70
	Iimiter (Low) Gain (for frequency setting signal		G11S: 0 to 400Hz P11S: 0 to 120Hz 0.0 to 200.0%	1Hz 0.1%	100.0
	Bias frequency	F18 FREQ BIAS	G11S : -400.0 to 400.0Hz P11S : -120.0 to 120.0Hz	0.17s	0.0
FZ	DC brake (Starting freq.)		0.0 to 60.0Hz	0.1Hz	0.0
Fr	(Braking level) (Braking time)		G11S: 0 to 100% P11S: 0 to 80% 0.0 (DC brake inactive), 0.1 to 30.0s	1% 0.1s	0.0
E2	Starting frequency (Freq.)) F23 START Hz	0.1 to 60.0Hz	0.1Hz	0.5
150	(Holding time) Stop frequency	F24 HOLDING t F25 STOP Hz	0.0 to 10.0s 0.1 to 60.0Hz	0.1s 0.1Hz	0.0
	Motor sound (Carrier freq.)		0.75 to 15kHz (G11S : 55kW or smaller, P11S : 22kW or smaller) 0.75 to 10kHz (G11S : 75 d 400kW, P11S : 30 to 75kW) 0.75 to 6kHz (G11S : 500, 630kW, P11S : 90 to 630kW)	1kHz	2
F2	(Sound tone)	0.75 to 6kHz (G11S:500, 630kW, P11S:90 to 630kW) 0.75 to 4kHz (P11S:710kW) F27 MTR TONE 0 : level 0 1 : level 1 2 : level 2		_	0
			3 : level 3	-	
£3	FMA (Voltage adjust)		0 to 200%	1%	100
Fo	(Function)	FS1 FMA FUNC	0 to 200% 0 : Output frequency 1 (Before slip compensation) 1 : Output frequency 2 (After slip compensation) 2 : Output voltage 3 : Output voltage 4 : Output torque 5 : Load factor 6 : Input power 7 : PID feedback value 8 : PG feedback value 9 : DC link circuit voltage 10 : Universal AO		0
F3	(Function)	F81 FMA FUNC	0 to 200% 0 : Output frequency 1 (Before slip compensation) 1 : Output frequency 2 (After slip compensation) 2 : Output voltage 3 : Output voltage 4 : Output torque 5 : Load factor 6 : Input power 7 : PID feedback value 8 : PG feedback value 9 : DC link circuit voltage 10 : Universal AO 300 to 6000 p/s (at full scale)	1% -	0 1440
F3 F3	FMP (Pulse rate) (Voltage adjust)	F33 FMP PULSES F34 FMP V-ADJ	0 to 200% 0 : Output frequency 1 (Before slip compensation) 1 : Output frequency 2 (After slip compensation) 2 : Output voltage 3 : Output voltage 4 : Output voltage 5 : Load factor 6 : Input power 7 : PID feedback value 8 : PG feedback value 9 : DC Ilnk circuit voltage 10 : Universal AO 300 to 6000 p/s (at full scale) 0% : (Pluse rate output: 50% duty) 1 to 200% : (Voltage adjust: 2670p/s, duty adjust)	-	0
F3	FMP (Pulse rate) (Voltage adjust)	F31 FMA FUNC F33 FMP PULSES F34 FMP V-ADJ F34 FMP V-ADJ F35 FMP V-AD	0 to 200% 0 : Output frequency 1 (Before slip compensation) 1 : Output frequency 2 (After slip compensation) 2 : Output voltage 4 : Output voltage 5 : Load factor 6 : Input power 7 : PID feedback value 8 : PG feedback value 9 : DC link circuit voltage 10 : Universal AO 300 to 6000 p/s (at full scale) 0% : (Pluse rate output: 50% duty) 1 to 200% : (Voltage adjust: 2670p/s, duty adjust) 0 : Output frequency 1 (Before slip compensation) 1 : Output frequency 2 (After slip compensation) 2 : Output outpute compens and in compensation) 2 : Output frequency 2 (After slip compensation) 5 : Load factor 6 : Input power 7 : PID feedback value 8 : PG feedback value 8 : PG feedback value 9 : DC link circuit voltage	1% -	0 1440
F3 F3	FMP (Pulse rate) (Voltage adjust)	F33 FMP PULSES F34 FMP V-ADJ	0 to 200% 0 : Output frequency 1 (Before slip compensation) 1 : Output frequency 2 (After slip compensation) 2 : Output voltage 4 : Output voltage 5 : Load factor 6 : Input power 7 : PID feedback value 8 : PG feedback value 9 : DC link circuit voltage 10 : Universal AO 300 to 6000 p/s (at full scale) 0% : (Pluse rate output: 50% duty) 1 to 200% : (Voltage adjust: 2670p/s, duty adjust) 0 : Output frequency 1 (Before slip compensation) 1 : Output frequency 2 (After slip compensation) 2 : Output urrent 3 : Output durent 3 : Output durent 5 : Load factor 6 : Input power 7 : PID feedback value 8 : PG feedback value 9 : DC link circuit voltage 10 : Universal AO 10 : The relay (30) excites on trip mode.	1% -	0 1440 0
F3 F3	FMP (Pulse rate) (Voltage adjust) (Function)	F31 FMA FUNC F33 FMP PULSES F34 FMP V-ADJ F35 FMP FUNC F36 30RY MODE F36 30RY MODE	0 to 200% 0 : Output frequency 1 (Before slip compensation) 1 : Output frequency 2 (After slip compensation) 2 : Output voltage 3 : Output voltage 4 : Output voltage 5 : Load factor 6 : Input power 7 : PID feedback value 8 : PG feedback value 9 : DC link circuit voltage 10 : Universal AO 300 to 6000 p/s (at full scale) 0% : (Pluse rate output: 50% duty) 1 to 200% : (Voltage adjust: 2670p/s, duty adjust) 0 : Output frequency 1 (Before slip compensation) 1 : Output frequency 2 (After slip compensation) 2 : Output requency 1 (After slip compensation) 1 : Output roque 5 : Load factor 6 : Input power 7 : PID feedback value 8 : PG feedback value 8 : PG feedback value 8 : PG feedback value 9 : DC link circuit voltage 10 : Universal AO 0 : The relay (30) excites on trip mode. 1 : The relay (30) excites on normal mode. G11S: 20 to 200, 999% (999: No limit) "2)	19/s 19/s 19/s	0 1440 0
F3 F3 F3	FMP (Pulse rate) (Voltage adjust) (Function) Solve 30RY operation mode Torque limit 1 (Driving)	F31 FMA FUNC F33 FMP PULSES F34 FMP V-ADJ F35 FMP FUNC F36 30RY MODE F40 DRV TRQ 1	0 to 200% 0 : Output frequency 1 (Before slip compensation) 1 : Output frequency 2 (After slip compensation) 2 : Output voltage 4 : Output voltage 5 : Load factor 6 : Input power 7 : PID feedback value 8 : PG feedback value 9 : DC link circuit voltage 10 : Universal AO 300 to 6000 p/s (at full scale) 0% : (Pluse rate output: 50% duty) 1 to 200% : (Voltage adjust: 2670p/s, duty adjust) 0 : Output frequency 1 (Before slip compensation) 1 : Output frequency 2 (After slip compensation) 2 : Output urrent 3 : Output voltage 4 : Output torque 5 : Load factor 6 : Input power 7 : PID feedback value 8 : PG feedback value 9 : DC link circuit voltage 10 : Universal AO 0 : The relay (30) excites on trip mode. 1 : The relay (30) excites on trip mode.	1% -	0 1440 0



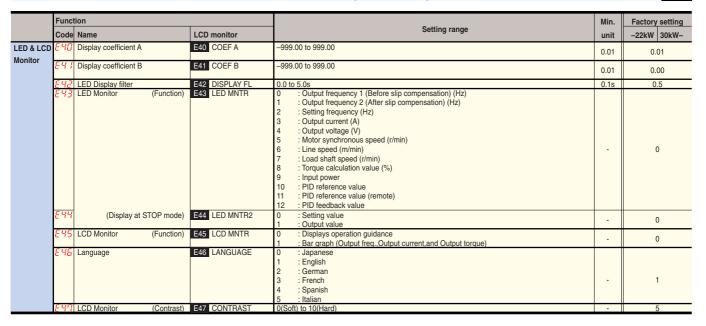
The functions in the yellow boxes can be set while the inverter is running. Other functions must be set while the inverter is stopped. **Extension Terminal Functions**

	Func	tion			Min.	Factory setting
		Name	LCD monitor	Setting range	unit	-22kW 30kW-
X1-X9		X1 terminal function	E01 X1 FUNC	Selects from the following items.	-	0
Terminal	E03		E02 X2 FUNC E03 X3 FUNC		-	1 2
	804	X4 terminal function	E04 X4 FUNC		-	3
		X5 terminal function X6 terminal function	E05 X5 FUNC E06 X6 FUNC		-	<u>4</u> 5
	εv	X7 terminal function	E07 X7 FUNC	0 :\ [SS1]	-	6
		X8 terminal function X9 terminal function	E08 X8 FUNC E09 X9 FUNC	1 : [SS2] 2 : Multistep freq. selection (1 to 4 bit) [SS4]	-	7 8
				3		
				8 : Alarm reset RST PST PST		
				14 : Torque limiter 2 / Torque limiter 1 [TL2/TL1] 15 : Switching operation between line and inverter (50Hz) [SW50] 16 : Switching operation between line and inverter (60Hz) [SW60] 17 : UP command		
				18 : DOWN command [DOWN] 19 : Write enable for KEYPAD [WE-KP] 20 : PID control cancel [Hz/PID] 21 : Inverse mode changeover (terminals 12 and C1) [IVS]		
				22 Interlock signal for 52-2 [IL]		
				25 : Universal DI [U-DI] 26 : Pick up start mode [STM] 27 : SY-PG enable [PG/Hz] 28 : Synchronization command [SYC]		
				29 : Zero speed command [ZERO] 30 : Forced stop command [STOP1]		
				31 : Forced stop command with Deceleration time 4 [STOP2] 32 : Pre-exciting command [EXITE]		
				33 : Line speed control Cancellation [Hz/LSC]		
ACC 2,3,4		Acceleration time 2	E10 ACC TIME2	0.01 to 3600s	0.01s	6.00 20.00
DEC 2,3,4	E 12		E11 DEC TIME2 E12 ACC TIME3		0.01s 0.01s	6.00 20.00 6.00 20.00
	E 13		E13 DEC TIME3		0.01s	6.00 20.00
	E 14	Acceleration time 4	E14 ACC TIME4 E15 DEC TIME4		0.01s 0.01s	6.00 20.00 6.00 20.00
	E 18	Deceleration time 4 Torque limit 2 (Driving)	E16 DRV TRQ 2	G11S : 20 to 200%, 999% (999: No limit) *2)		
	E 19	(Braking)	E17 BRK TRQ 2	P11S : 20 to 150%, 999% (999: No limit) G11S : 0 (Automatic deceleration control), 20 to 200%, 999% (999: No limit) *2)	1%	999
Y1-Y5C	E20	Y1 terminal function	E20 Y1 FUNC	P11S: 0 (Automatic deceleration control), 20 to 150%, 999% (999: No limit) Selects from the following items.	-	0
Terminal	E22	Y2 terminal function Y3 terminal function	E21 Y2 FUNC E22 Y3 FUNC		-	1 2
	E23	Y4 terminal function	E23 Y4 FUNC	0 : Inverter running [RUN] 1 : Frequency equivalence signal [FAR]	-	7
	E24	Y5A,Y5C terminal function	E24 Y5 FUNC	2 : Frequency level detection [FDT1] 3 : Undervoltage detection signal [LU]	-	10
				4 : Torque polarity [B/D] 5 : Torque limiting [TL]		
				6 : Auto-restarting [IPF] 7 : Overload early warning [OL1] 8 : KEYPAD operation mode [KP]		
				8		
				11 : Line/Inv changeover (for 88) [SW88] 12 : Line/Inv changeover (for 52-2) [SW52-2] For Line / Inverter changeover operation [SW52-1]		
				14 : Motor 2 / Motor 1 [SWM2] 15 : Auxiliary terminal (for 52-1) [AX] 16 : Time-up signal [TU]		
				17 : Cycle completion signal [TO]		
				20 : Stage No. indication 4 [STG4] / 21 : Alarm indication 1 [AL1] 22 : Alarm indication 2 [AL2] 23 : Alarm indication 4 [AL4] For Alarm signal output		
				24 : Alarm indication 8 [AL8]		
				27 : Universal DO [U-DO] 28 : Overheat early warning [OH] 29 : Synchronization completion signal [SY]		
				30 : Life expectancy detection signal [LIFE] 31 : 2nd Freq, level detection [FDT2] 32 : 2nd OL level early warning [OL2]		
				33 : Terminal C1 off signal [C12] 34 : Speed existance signal [DNZS]		
				35 : Speed agreement signal [DSAG] 36 : PG error signal [PG-ABN] 37 : Torque limiting (Signal with delay) [TL2]		
	E 25	Y5 RY operation mode	E25 Y5RY MODE	0 : Inactive (Y5 Ry excites at "ON signal" mode.) 1 : Active (Y5 Ry excites at "OFF signal" mode.)		
		FAR function signal (Hysteresis) FDT1 function signal (Level)	E30 FAR HYSTR E31 FDT1 LEVEL	0.0 to 10.0 Hz G11S: 0 to 400 Hz P11S: 0 to 120 Hz	0.1Hz 1Hz	2.5 60
	€36	(Hysteresis)	E32 FDT HYSTR	0.0 to 30.0 Hz	0.1Hz	1.0
	E33		E33 OL1 WARNING	0 :Thermal calculation 1 :Output current C11S Approx. Ftb 2009 of stated oursest	-	0
	E 35	(Level) (Timer)	E34 OL1 LEVEL E35 OL TIMER	G115 : Approx. 5 to 200% of rated current P11S : Approx. 5 to 150% of rated current 0.1 to 60.0s	0.01A 0.1s	*1
	€38	FDT2 function (Level)	E36 FDT2 LEVEL	G11S: 0 to 400 Hz P11S: 0 to 120 Hz	1Hz	60
	E 311	OL2 function (Level)	E37 OL2 LEVEL	G11S : Approx. 5 to 200% of rated current P11S : Approx. 5 to 150% of rated current	0.01A	*1



The functions in the yellow boxes can be set while the inverter is running. Other functions must be set while the inverter is stopped.

Extension Terminal Functions (cont'd)



The functions in the yellow boxes can be set while the inverter is running. Other functions must be set while the inverter is stopped.

ontrol Functions of Frequency

	Func	tion		Setting range	Min.	Factory setting
	_	Name	LCD monitor	Setting range	unit	-22kW 30kW-
Jump Hz	E0 1	Jump (Jump freq. 1)	C01 JUMP Hz 1	G11S: 0 to 400Hz P11S: 0 to 120Hz	1Hz	0
Control	503	frequency (Jump freq. 2)	C02 JUMP Hz 2		1Hz	0
	03	(Jump freq. 3)	C03 JUMP Hz 3		1Hz	0
	<i>E0</i> 4	(Hysteresis)	C04 JUMP HYSTR	0 to 30Hz	1Hz	3
Multi-Hz	805	Multistep (Freq. 1)	C05 MULTI Hz-1	G11S: 0.00 to 400.00Hz P11S: 0.00 to 120.00Hz	0.01Hz	0.00
Control	£08	frequency (Freq. 2)	C06 MULTI Hz-2		0.01Hz	0.00
	607	setting (Freq. 3)	C07 MULTI Hz-3		0.01Hz	0.00
	£08	(Freq. 4)	C08 MULTI Hz-4		0.01Hz	0.00
	£09	(Freq. 5)	C09 MULTI Hz-5		0.01Hz	0.00
	E 10	(Freq. 6)	C10 MULTI Hz-6		0.01Hz	0.00
	E 11	(Freq. 7)	C11 MULTI Hz-7		0.01Hz	0.00
	E 12	(Freq. 8)	C12 MULTI Hz-8		0.01Hz	0.00
	E 13	(Freq. 9)	C13 MULTI Hz-9		0.01Hz	0.00
	E 14	(Freq.10)	C14 MULTI Hz10		0.01Hz	0.00
	E 15	(Freq.11)	C15 MULTI Hz11		0.01Hz	0.00
	E 18	(Freq.12)	C16 MULTI Hz12		0.01Hz	0.00
	E 17	(Freq.13)	C17 MULTI Hz13		0.01Hz	0.00
	E 18	(Freq.14)	C18 MULTI Hz14		0.01Hz	0.00
	E 19	(Freq.15)	C19 MULTI Hz15		0.01Hz	0.00
	620	JOG frequency	C20 JOG Hz	G11S: 0.00 to 400.00Hz P11S: 0.00 to 120.00Hz	0.01Hz	5.00
PATTERN	E2 1	PATTERN (Mode select)	C21 PATTERN	0 : Active (Mono-cycle operation, and then stops.)		
Operation		operation		: Active (Continuous cyclic operation while operation command is effective.)	-	0
				: Active (Mono-cycle operation,and after continues at the latest setting frequency.)		
	553	(Stage 1)	C22 STAGE 1	Operation time: 0.00 to 6000s	0.01s	0.00 F1
	653	(Stage 2)	C23 STAGE 2	• F1 to F4 and R1 to R4	0.01s	0.00 F1
	E 24 E 25 E 26 E 27	(Stage 3)	C24 STAGE 3	Code FWD / REV ACC / DEC	0.01s	0.00 F1
	L25	(Stage 4)	C25 STAGE 4	F1: FWD ACC1 / DEC1	0.01s	0.00 F1
	L 2'b	(Stage 5)	C26 STAGE 5	F2: FWD ACC2 / DEC2	0.01s	0.00 F1
	L 2"1	(Stage 6)	C27 STAGE 6	F3: FWD ACC3/DEC3	0.01s	0.00 F1
	853	(Stage 7)	C28 STAGE 7	F4: FWD ACC4/DEC4	0.01s	0.00 F1
		*Setting for		R1: REV ACC1 / DEC1		
		operation time,		R2: REV ACC2 / DEC2		
		FWD/REV rotation and ACC/DEC time select.		R3: REV ACC3 / DEC3 R4: REV ACC4 / DEC4		
	6.20					
	E 30	Frequency command 2	C30 FREQ CMD 2	0 : KEYPAD operation (or see key)		
				1 : Voltage input (terminal 12) (0 to +10V DC, 0 to +5V DC)		
				2 : Current input (terminal C1) (4 to 20mA DC)		
				3 : Voltage and current input (terminals 12 and C1)		
				4 : Reversible operation with polarity (terminal 12) (0 to ±10V DC)		
				5 : Reversible operation with polarity (terminal 12 and V1) (0 to ±10V DC)	-	2
				6 : Inverse mode operation (terminal 12) (+10 to 0V DC) 7 : Inverse mode operation (terminal C1) (20 to 4mA DC)		
				8 : UP/DOWN control 1 (initial freq. = 0Hz)		
				9 : UP/DOWN control 2 (initial freq. = last value) 10 : PATTERN operation		
				11 : DI option or Pulse train input		
	C 2 .	0#1	001 055055 15		0.407	0.0
	<u> [3]</u>	Offset (Terminal 12)	C31 OFFSET 12	-5.0 to +5.0%	0.1%	0.0
	<u> </u>	(Terminal C1)	C32 OFFSET C1	-5.0 to +5.0%	0.1%	0.0
	C 33	Analog setting signal filter	C33 REF FILTER	0.00 to 5.00s	0.01s	0.05



The functions in the yellow boxes can be set while the inverter is running. Other functions must be set while the inverter is stopped.

Other functions must be set while the inverter is stopped.

	Function		Calling yanga	Min.	Factory setting
	Code Name	LCD monitor	Setting range	unit	-22kW 30kW-
Motor 1	P[] Number of motor 1 poles	P01 M1 POLES	2 to 14	2	4
		P02 M1-CAP	22kW or smaller: 0.01 to 45.00 kW 30kW or larger: 0.01 to 800.00 kW	0.01kW	*1)
	PO3 (Rated current) PO4 (Tuning)	P03 M1-lr	0.00 to 2000 A	0.01A	*1)
		P04 M1 TUN1	0 : Inactive 1 : Active (One time tuning of %R1 and %X (on motor stopping mode)) 2 : Active (One time tuning of %R1, %X and lo (on motor running mode))	-	0
	, , , ,	P05 M1 TUN2	0 : Inactive 1 : Active (Real time tuning of %R2)	-	0
	PDS (No-load current) PD7 (%R1 setting)	P06 M1-lo	0.00 to 2000 A	0.01A	*1)
	PD7 (%R1 setting)	P07 M1-%R1	0.00 to 50.00 %	0.01%	*1)
	(%X setting) PD9 (Slip compensation control 1)	P08 M1-%X	0.00 to 50.00 %	0.01%	*1)
	(Slip compensation control 1)	P09 SLIP COMP1	0.00 to +15.00	0.01Hz	0.00

High Performance Functions

	Func			Setting range	Min.	Factory setting
	Code HD3	Name Data initializing	HO3 DATA INIT	0 : Manual set value	unit	-22kW 30kW-
High Performance		(Data reset)		1 : Return to factory set value	-	0
Functions	<u>ноч</u> ноѕ	Auto-reset (Times) (Reset interval)	H04 AUTO-RESET H05 RESET INT	0 (Inactive), 1 to 10 times 2 to 20s	1 1s	0 5
	H08	Fan stop operation	H06 FAN STOP	0 : Inactive	15	0
	unn	ACC/DEC (Mode select)	H07 ACC PTN	: Active (Fan stops at low temperature mode) : Inactive (linear acceleration and deceleration)		0
	nu'i	ACC/DEC (Mode select) pattern	HU7 ACC PTN	Inactive (linear acceleration and deceleration) S-shape acceleration and deceleration (mild)		
		•		2 : S-shape acceleration and deceleration (variable)	-	0
	HUB	Rev. phase sequence lock	H08 REV LOCK	3 : Curvilinear acceleration and deceleration 0 : Inactive 1 : Active	-	0
	H09	Start mode	H09 START MODE	0 : Inactive		
		(Rotating motor pick up)		: Active (Only Auto-restart after momentary power failure mode) : Active (All start modes)	-	0
	H 10	Energy-saving operation	H10 ENERGY SAV	0 : Inactive		G11S:0
			TIME DEC MODE	1 : Active (Only when torque boost "F09" is set at manual setting mode.)		P11S:1
	HII	DEC mode	H11 DEC MODE	0 : Normal (according to "H07" mode) 1 : Coast-to-stop	-	0
	H 15	Instantaneous overcurrent	H12 INST CL	0 : Inactive		1
	H 13	limiting Auto-restart (Restart time)	H13 RESTART t	1 : Active 0.1 to 10.0s	0.1s	0.5
	H 14	(Freq. fall rate)	H14 FALL RATE	0.00 to 100.00Hz/s	0.15 0.01Hz/s	10.00
	H 15	(Holding DC voltage)	H15 HOLD V	400 to 600V (400V class)	1V	470V 235V
	H 15	(OPR command selfhold time)	H16 SELFHOLD t	200 to 300V (200V class) 0.0 to 30.0s, 999s (999s : The operation command is held while DC link circuit voltage is larger	0.4	
	Ь.	,		than 50V.)	0.1s	999
	H 18	Torque control	H18 TRQ CTRL	G11S 0 : Inactive (Frequency control) 1 : Active (Torque control by terminal 12 (Driving))		
				(0 to +10V/0 to 200%)	-	0
				2 : Active (Torque control by terminal 12 (Driving & Braking)		
				(0 to ±10V/0 to ±200%) P11S 0 : Inactive (Fixed)	-	0
	H 19	Active drive	H19 AUT RED	0 : Inactive	-	0
212	H2D	PID control (Mode select)	H20 PID MODE	1 :Active 0 :Inactive		-
PID	1110	(Wode Sciect)	TIZO TID MODE	1 : Active (PID output 0 to 100% / Frefuency 0 to max.)	-	0
Control	117.1	(Fandhardariana))	H21 FB SIGNAL	2 : Active (Inverse operation mode : PID output 0 to 100% / Frefuency max. to 0) 0 : Terminal 12 (0 to +10V)		
	H2 I	(Feedback signal)	HZT FB SIGNAL	1 :Terminal C1 (4 to 20mA)		_
				2 : Terminal 12 (+10 to 0V)	-	1
	822	(P-gain)	H22 P-GAIN	3 :Terminal C1 (20 to 4mÅ) 0.01 to 10.00	0.01	0.10
	H23	(I-gain)	H23 I-GAIN	0.0 : Inactive	0.1s	0.0
	H24	(D. goin)	H24 D-GAIN	0.1 to 3600.0s 0.00 : Inactive	0.13	0.0
	I'IL I	(D-gain)	H24 D-GAIN	0.01 to 10.0s	0.01s	0.00
	H25	(Feedback filter)	H25 FB FILTER	0.0 to 60.0s	0.1s	0.5
Y1-Y5C	HCB	PTC thermistor (Mode select)	H26 PTC MODE	0 : Inactive 1 : Active	-	0
Terminal	HZO	(level)	H27 PTC LEVEL	0.00 to 5.00V	0.01V	1.60
	H28	Droop operation	H28 DROOP	G11S: -9.9 to 0.0Hz P11S: 0.0 (Fixed)	0.1Hz	0.0
Serial Link	H30	Serial link (Function select)	H30 LINK FUNC	(Code) (Monitor) (Frequency command) (Operation command)		
				0: X - ×:Valid		_
				1: X X: Invalid 2: X - X	-	0
	<u>L.</u>			3: X X X		
	H35	RS-485 (Address) (Mode select on no	H31 485ADDRESS H32 MODE ON ER	1 to 31 0 :Trip and alarm (Er8)	1	1
	1136	response error)	WODE ON EN	1 : Operation for H33 timer, and alarm (Er8)		
				2 : Operation for H33 timer, and retry to communicate.	-	0
				* If the retry fails, then the inverter trips("Er 8"). 3 : Continuous operation		
	H33	(Timer)	H33 TIMER	0 to 60.0s	0.1s	2.0
	нзч	(Baud rate)	H34 BAUD RATE	0 : 19200 bit/s 1 : 9600		
				2 :4800 3 :2400	-	1
	1175	(Data length)	LIGE LENGTH	4 : 1200 0 : 8 bit		
	H35	(Data lefigiri)	H35 LENGTH	1 : 7 bit	-	0
	H36	(Parity check)	H36 PARITY	0 : No checking		^
				1 : Even parity 2 : Odd parity	-	0
	нзп	(Stop bits)	H37 STOP BITS	0 : 2 bit		0
	H38	(No response error	H38 NO RES t	1 : 1 bit 0 (No detection), 1 to 60s		
		detection time)		V (140 detection), 1 to 005	1s	0
	H39	(Response interval)	H39 INTERVAL	0.00 to 1.00s	0.01s	0.01



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Alternative Motor Parameters

	Func	tion		Setting range	Min.	Factory setting
		Name	LCD monitor	0 0	unit	-22kW 30kW-
Motor 2	80 I	Maximum frequency 2	A01 MAX Hz-2	G11S:50 to 400Hz P11S:50 to 120Hz	1Hz	60
	802	Base frequency 2	A02 BASE Hz-2	G11S: 25 to 400Hz P11S: 25 to 120Hz	1Hz	60
	R03	Rated voltage 2 (at Base frequency 2)	A03 RATED V-2	0 (Free), 320 to 480V (400V class) 0 (Free), 80 to 240V (200V class)	1V	380 220
	<i>80</i> 4	Maximum voltage 2 (at Maximum frequency 2)	A04 MAX V-2	320 to 480V (400V class) 80 to 240V (200V class)	1V	380 220
	<i>R05</i>	Torque boost 2	A05 TRQ BOOST2	0.0 : Automatic (for constant torque load) 0.1 to 1.9 : Manual (for variable torque load) 2.0 to 20.0 : Manual (for constant torque load)	-	G11S:0.0 P11S:0.1
	R05	Electronic (Select) thermal overload protection	A06 ELCTRN OL2	0 : Inactive 1 : Active (for 4-pole standard motor) 2 : Active (for 4-pole inverter motor)	-	1
	801	for motor 2 (Level)	A07 OL LEVEL2	Approx. 20 to 135% of rated current	0.01A	*1)
	R08	(Thermal time constant)	A08 TIME CNST2	0.5 to 75.0 min	0.1min	5.0 10.0
	809	Torque vector control 2	A09 TRQVECTOR2	0 : Inactive 1 : Active	-	0
	R 10	Number of motor 2 poles	A10 M2 POLES	2 to 14	2	4
	811	Motor 2 (Capacity)	A11 M2-CAP	22kW or smaller: 0.01 to 45.00 kW 30kW or larger: 0.01 to 800.00 kW	0.01kW	*1)
	8 12	(Rated current)	A12 M2-Ir	0.00 to 2000 A	0.01A	*1)
	R 13	(Tuning)	A13 M2 TUN1	0 : Inactive 1 : Active (One time tuning of %R1 and %X (on motor stopping mode)) 2 : Active (One time tuning of %R1, %X and lo (on motor running mode))	-	0
	Я 14	(On-line Tuning)	A14 M2 TUN2	0 : Inactive 1 : Active (Real time tuning of %R1 and %X)	-	0
	R 15	(No-load current)	A15 M2-lo	0.00 to 2000 A	0.01A	*1)
	R 15	(%R1 setting)	A16 M2-%R1	0.00 to 50.00 %	0.01%	*1)
	8 17	(%X setting)	A17 M2-%X	0.00 to 50.00 %	0.01%	*1)
	R 18	Slip compensation control 2	A18 SLIP COMP2	0.00 to +15.00 Hz	0.01Hz	0.00

NOTES:

- *1) Typical value of standard Fuji 4P motor.
- *2) Percent shall be set according to FUNCTION CODE: P02 or A11, Motor capacity.

 Torque referenced here may not be obtainable when DATA CODE: 0 is selected for FUNCTION CODE: P02 or A11.

The functions in the yellow boxes can be set while the inverter is running. Other functions must be set while the inverter is stopped. Ser Functions

Function Factory setting Setting range Code Name LCD monitor U□ I Maximum compensation frequency U01 USER 01 Code Name -22kW 30kW-0 to 65535 75 during braking torque limit 102 1st S-shape level at acceleration U02 USER 02 1 to 50% 10 2nd S-shape level at acceleration U03 USER 03 10 1st S-shape level at deceleration U04 USER 04 1 to 50% 1 10 2nd S-shape level at deceleration U05 USER 05 1 to 50% 1 10 Main DC link (Initial value) U08 USER 08 0 to 65535 1 XXXX capacitor (Measured value) U09 USER 09 0 to 65535 U10 USER 10 U11 USER 11 PC board capacitor powered on time 0 to 65535h Cooling fan operating time 0 to 65535h U13 USER 13 Magnetize current vibration 0 to 32767 819 410 damping gain Slip compensation filter U15 USER 15 0 to 32767 556 546 time constant U23 USER 23 1000 Integral gain of continuous 0 to 65535 1738 operation at power failure Proportional gain of continuous U24 USER 24 0 to 65535 1024 1000 operation at power failure U48 USER 48 J48 Input phase loss protection -55kW 75kW-RS-485 protocol selection U49 USER 49 0, 1 Speed agreement (Detection width) U56 USER 56 0 to 50% 1 10 U57 0.1 /PG error (Delection timer) USER 57 0.0 to 10.0s 0.5 PG error selection U58 USER 58 Braking-resistor function select U59 USER 59 00 to A8 (HEX) 00 U60 USER 60 0, 1 Regeneration avoidance 0 at deceleration Voltage detect offset and U61 USER 61 -22kW : 0 (Fixed.) 0 gain adjustment 30kW-: 0, 1, 2

Protective Functions



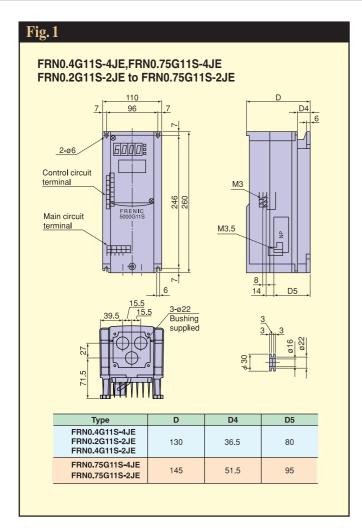
Function	Description			LED monito
Overcurrent protection (Short-circuit)	Stops running to protect inverter from an overcurrent resulting from overload. Stops running to protect inverter from an overcurrent due to a short-circuit in the		During acceleration	0E I
(Ground fault)	output circuit.		During deceleration	002
	Stops running to protect inverter from an overcurrent due to a ground fault in the output circuit.		While running at constant speed	003
	 Stops running to protect inverter from an overcurrent resulting from ground fault in the output circuit by detecting zero-phase current. 	30kW or larger model only	Groung fault	EF
Overvoltage protection	The inverter stops when it detects an overvoltage in the DC link circuit.	• 400V series : 800V DC or more 200V series : 400V DC or more		00.1
		Protection is not assured if excess AC line voltage is applied	During deceleration	0U2
		inadvertently.	While running at constant speed	003
Incoming surge protection	 Protects the inverter against surge voltage between the main circuit power line and ground. Protects the inverter against surge voltage in the main circuit power line. 	The inverter may be tripped protective function.	by some other	
Undervoltage protection	Stops the inverter when the DC link circuit voltage drops below undervoltage level.	400V series : 360V DC (22k 375V DC (30k 200V series : 180V DC (22k 186V DC (30k)	W or larger) W or smaller),	LU
Input phase loss protection	The inverter is protected from being damaged when open-phase fault occurs.			Lin
Overheat protection	 Stops the inverter when it detects excess heat sink temperature in case of cooling fan failure or overload. This is also caused by short-circuit of terminals 13 and 11. 			OH I
	 Stops the inverter when it detects an abnormal rise in temperature in the inverter unit caused by insufficient ventilation in cubicles or an abnormal ambient temperature. This is also caused by short-circuit of terminals 13 and 11 (overcurrent of 20mA at terminal 13). 			0H3
	 When the built-in braking resistor overheats, the inverter stops discharging and running. Function data appropriate for the resistor type (built-in/external) must be set. 	• G11S : 7.5kW or smaller mo	дЬН	
Electronic thermal	• This function stops the inverter by detecting an inverter overload.			OLU
overload protection (Motor protection)	This function stops the inverter by detecting an overload in a standard motor or		Motor 1 overload	OL I
` ' '	inverter motor.	2011//	Motor 2 overload	<u> </u>
Fuse blown Stall prevention (Momentary overcurrent limitation)	When a blown fuse is detected, the inverter stops running. When an output current exceeds the limit during acceleration, this function lowers output frequency to prevent the occurrence of an OC1 trip.	30kW or larger model only The stall prevention function	can be disabled.	FUS.
Output phase loss error	• If an unbalance of output circuits is detected during auto-tuning, this function issues an alarm (and stops the inverter).			Ern
Active drive	 During running in which acceleration is 60s or longer, this function increases the acceleration time to prevent the occurrence of an OLU trip. 	 The acceleration time can b three times the preset time. 	e prolonged up to	
External alarm input	 The inverter stops on receiving external alarm signals. This function is activated when the motor temperature rises where PTC thermistor is used for motor protection (H26: 1). 	Use THR terminal function (digital input).	0H2
Overspeed protection	Stops the inverter when the output frequency exceeds the rated maximum frequency by 20%.			05
PG error	If disconnection occurs in pulse generator circuits, the inverter issues an alarm.			25
Alarm output (for any fault)	The inverter outputs a relay contact signal when the inverter issued an alarm and stopped.	Output terminals: 30A, 30B,Use the RST terminal function	on for signal input	
Alarm reset command	 An alarm-stop state of the inverter can be cleared with the RESET key or by a digital input signal (RST). 	 Even if main power input is history and trip-cause data ar 		
• •	Store up to four instances of previous alarm data.			
Storage of data on cause of trip	The inverter can store and display details of the latest alarm history data.			
Memory error	The inverter checks memory data after power-on and when the data is written. If a memory error is detected, the inverter stops.			Er I
KEYPAD panel communication error	If an error is detected in communication between the inverter and KEYPAD when the Keypad panel is being used, the inverter stops.	When operated by external s continues running. The alarm of fault) is not output. Only Er2 is	output (for any	Er2
CPU error	 If the inverter detects a CPU error caused by noise or some other factor, the inverter stops. 			Er3
Option communication error	If a checksum error or disconnection is detected during communication, the inverter issues an alarm.			Er4
Option error	If a linkage error or other option error is detected, the inverter issues an alarm.			ErS
Operation procedure error	• Er6 is indicated only when the inverter is forcedly stopped by [STOP 1] or [STOP 2] operation in E01to E09 (Set value: 30 or 31).			Er6
Output wiring error	This error is detected when the wiring on the inverter output is disconnected unwired on auto-tuning.			Ern
		. 00134/		
Charging circuit alarm	 This alarm is activated when the power supply is not applied to the main terminal L1/R or L3/T or charging-circuit relay is faulty. 	30kW or larger model only		Er7.

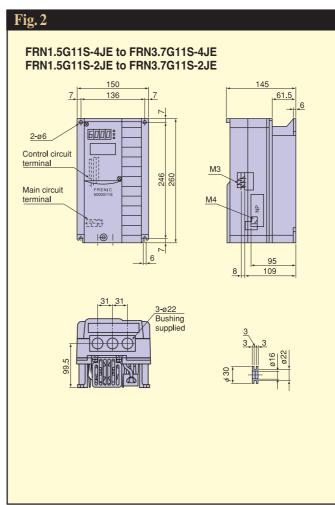
1)Retaining alarm signal when auxiliary controll power supply is not used:

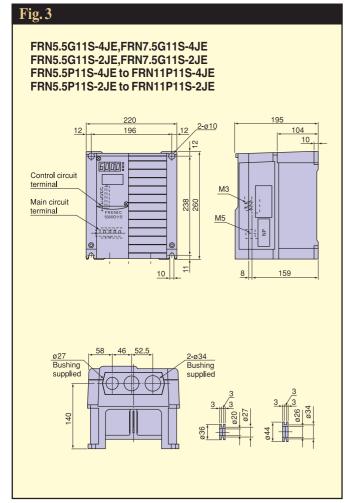
If the inverter power supply is cut off while an internal alarm signal is being output, the alarm signal cannot be retained.

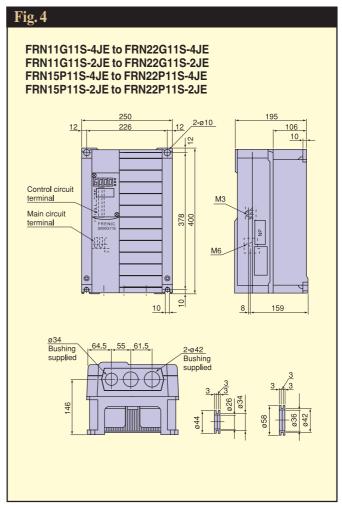
2)To issue the RESET command, press the key on the KEYPAD panel or connect terminals RST and CM and disconnect them afterwards. 3) Fault history data is stored for the past four trips.

External Dimensions

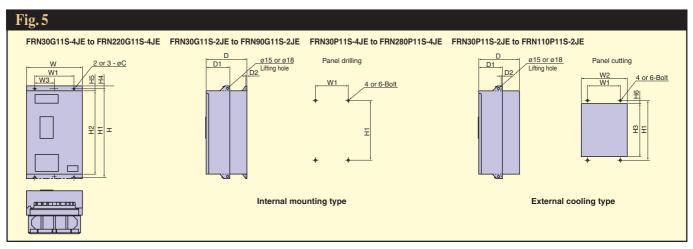


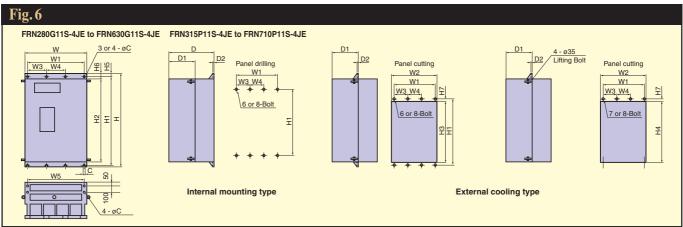




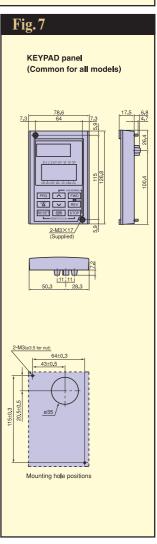








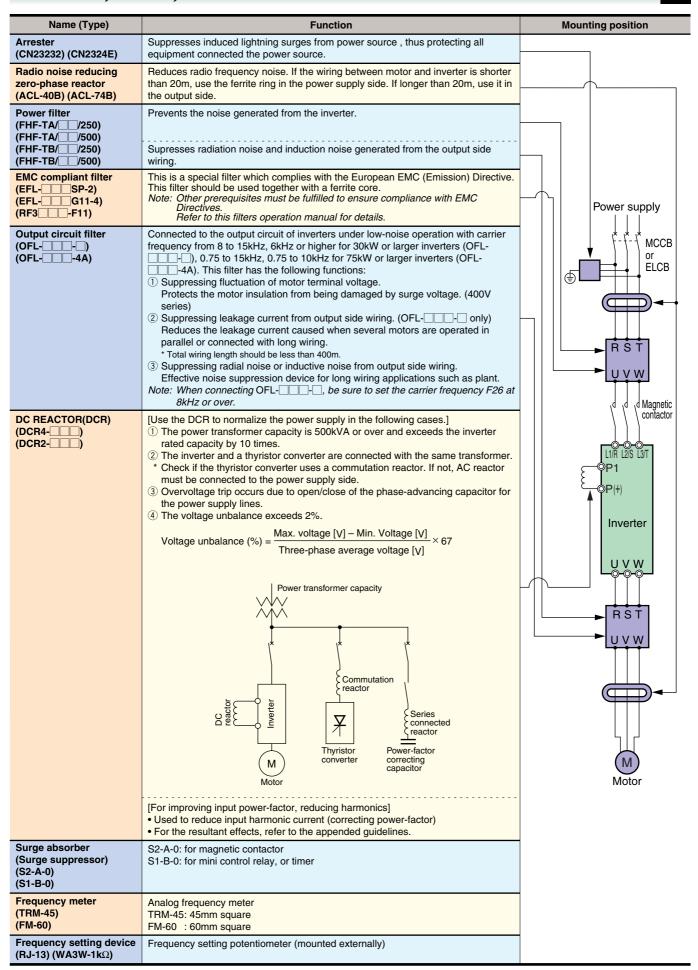
Power	Nominal	Ту	pe		Dimensions (mm)												Mtg.						
supply	applied motor (kW)	G11S series	P11S series	Fig	w	W1	W2	W3	W4	W5	н	H1	H2	НЗ	H4	H5	Н6	H7	D	D1	D2	С	Bolt
400V	30	FRN30G11S-4JE	FRN30P11S-4JE															•••		-			
		_	FRN37P11S-4JE		340	240	326												255				
	37	FRN37G11S-4JE	_								550	530	500	512									
		_	FRN45P11S-4JE																				
	45	FRN45G11S-4JE	_												_	12	25	9		145		10	M8
	55	FRN55G11S-4JE	FRN55P11S-4JE		375	275	361				675	655	625	637					270				
	75	_	FRN75P11S-4JE																				
	75	FRN75G11S-4JE	_					_			740	700	690	700									
	00	_	FRN90P11S-4JE	5							740	/20	690	702							4		
	90	FRN90G11S-4JE	_							_													
	110	FRN110G11S-4JE	FRN110P11S-4JE						_		740	710	675	685									
	132		FRN132P11S-4JE		530	430	510												315	175			
	132	FRN132G11S-4JE	_		330	430	310																
	160	FRN160G11S-4JE	FRN160P11S-4JE											935 945	_		32.5	12.5	360				
	200	_	FRN200P11S-4JE								1000	070	025										
	200	FRN200G11S-4JE	_								1000	970	933							220			
	220	FRN220G11S-4JE	FRN220P11S-4JE			580																	
	280	_	FRN280P11S-4JE		690		80 660	200															
	200	FRN280G11S-4JE			000	300		230															
	315	FRN315G11S-4JE	FRN315P11S-4JE			200 700				610						15.5						15	M12
	355		FRN355P11S-4JE																				
	555	FRN355G11S-4JE			880	780	860	260		810	1400	0 1370	0 1330 134	1340	1335				450	285			
	400	_	FRN400P11S-4JE		680	580	660	290		610													
		FRN400G11S-4JE		6													35	14.5			6.4		
	450	_	FRN450P11S-4JE		880	780	860	260	260	810													
	500		FRN500P11S-4JE																				
		FRN500G11S-4JE																					
	630	FRN630G11S-4JE			999	900	980	300	300	900	1550	1520	1480	1490	1485				500	313.2			
	710		FRN710P11S-4JE																				
200V	30	FRN30G11S-2JE	FRN30P11S-2JE		340	240	326				550	530	500	512					255				
	37		FRN37P11S-2JE																				
		FRN37G11S-2JE	— —								615	595	565	577									
	45		FRN45P11S-2JE													12	25	9		145		10	M8
		FRN45G11S-2JE	— —	_	375	275	361	_			- 16								270				
	55	FRN55G11S-2JE	FRN55P11S-2JE	5					_	_	740	720	690	702	_						4		
	75	— —	FRN75P11S-2JE																				
		FRN75G11S-2JE	— —		530	430	510				750	720	685	695					285	145			
	90	——————————————————————————————————————	— FRN90P11S-2JE	JE 300 430 310							5	15.5	32.5	12.5				15 M12	M12				
	110	FRN90G11S-2JE	——————————————————————————————————————		680	580	660	290			880	850	815	825					360	220			
	110	_	FRN110P11S-2JE																				



NOTE:



Reactor, Filter, and Other Accessories





Dc reactor

Fig. A

Fig. B

Fig. C

Fig. D

Terminal hole

MAX.E

F±5

MAX.F

Terminal hole

MAX.E

F±5

MAX.F

F±5

Mounting hole

Mounting hole

Fig. D

^{*}Provided with as standard (separately installed) for inverters of 75kW or larger capacity.

Power						Mass								
supply voltage	applied motor (kW)	Inverter type	type	Fig	Α	В	С	D	Е	F	G	Н	Terminal screw	(kg)
Three-	0.4	FRN0.4G11S-4JE	DCR4-0.4	Α	66	56	72	90	15	-	5.2 × 8	94	M4	1.0
phase	0.75	FRN0.75G11S-4JE	DCR4-0.75	Α	66	56	72	90	20	-	5.2×8	94	M4	1.4
400V	1.5	FRN1.5G11S-4JE	DCR4-1.5	Α	66	56	72	90	20	-	5.2 × 8	94	M4	1.6
	2.2	FRN2.2G11S-4JE	DCR4-2.2	Α	86	71	80	100	15	-	6×9	110	M4	2.0
	3.7	FRN3.7G11S-4JE	DCR4-3.7	Α	86	71	80	100	20	-	6×9	110	M4	2.6
	5.5	FRN5.5G11S/P11S-4JE	DCR4-5.5	Α	86	71	80	100	20	-	6×9	110	M4	2.6
	7.5	FRN7.5G11S/P11S-4JE	DCR4-7.5	Α	111	95	80	100	24	-	7×11	130	M5	4.2
	11	FRN11G11S/P11S-4JE	DCR4-11	Α	111	95	80	100	24	-	7×11	130	M5	4.3
	15	FRN15G11S/P11S-4JE	DCR4-15	Α	146	124	96	120	15	-	7×11	171	M5	5.9
	18.5	FRN18.5G11S/P11S-4JE	DCR4-18.5	Α	146	124	96	120	25	-	7×11	171	M6	7.2
	22	FRN22G11S/P11S-4JE	DCR4-22A	Α	146	124	96	120	25	-	7×11	171	M6	7.2
	30	FRN30G11S/P11S-4JE	DCR4-30B	В	152	90	115	157	100	78	8	130	M8	13
	37	FRN37G11S/P11S-4JE	DCR4-37B	В	171	110	110	150	100	75	8	150	M8	15
	45	FRN45G11S/P11S-4JE	DCR4-45B	В	171	110	125	165	110	82	8	150	M8	18
	55	FRN55G11S/P11S-4JE	DCR4-55B	В	171	110	130	170	110	85	8	150	M8	20
	75	FRN75G11S/P11S-4JE	DCR4-75B	С	190	160	115	151	100	75	10	240	M10	20
	90	FRN90G11S/P11S-4JE	DCR4-90B	С	190	160	125	161	120	80	10	250	ø12	23
	110	FRN110G11S/P11S-4JE	DCR4-110B	С	190	160	125	161	120	80	10	250	ø12	25
	132	FRN132G11S/P11S-4JE	DCR4-132B	С	200	170	135	171	120	85	10	260	ø12	28
	160	FRN160G11S/P11S-4JE	DCR4-160B	С	210	180	135	171	120	85	12	290	ø12	32
	200	FRN200G11S/P11S-4JE	DCR4-200B	С	210	180	135	171	140	90	12	295	ø12	35
	220	FRN220G11S/P11S-4JE	DCR4-220B	С	220	190	135	171	140	90	12	300	ø15	40
	280	FRN280G11S/P11S-4JE	DCR4-280B	С	220	190	145	181	150	95	12	320	ø15	45
	315	FRN315G11S/P11S-4JE	DCR4-315B	D	220	190	145	181	150	95	12	320	ø15	52
	355	FRN355G11S/P11S-4JE	DCR4-355B	D	220	190	145	181	160	95	12	320	ø15	55
	400	FRN400G11S/P11S-4JE	DCR4-400B	D	240	210	145	181	170	95	12	340	ø15	60
	450	FRN450P11S-4JE	DCR4-450B	D	260	225	145	181	170	95	12	340	ø15	67
	500	FRN500G11S/P11S-4JE	DCR4-500B	D	260	225	145	181	185	100	12	340	ø15	70
	630	FRN630G11S/P11S-4JE	DCR4-630B	D	300	245	170	211	195	110	12	390	ø15	80
	710	FRN710P11S-4JE	DCR4-710B	D	310	255	170	211	205	115	12	405	ø15	88
Three-	0.2	FRN0.2G11S-2JE	DCR2-0.2	A	66	56	72	90	5		5.2×8	94	M4	0.8
phase	0.4	FRN0.4G11S-2JE	DCR2-0.4	A	66	56	72	90	15		5.2 × 8	94	M4	1.0
200V	0.75	FRN0.75G11S-2JE	DCR2-0.75	A	66	56	72	90	20	_	5.2 × 8	94	M4	1.4
2001	1.5	FRN1.5G11S-2JE	DCR2-1.5	A	66	56	72	90	20	-	5.2 × 8	94	M4	1.6
	2.2	FRN2.2G11S-2JE	DCR2-1.3	A	86	71	80	100	10	_	6×11	110	M4	1.8
	3.7	FRN3.7G11S-2JE	DCR2-3.7	A	86	71	80	100	20	_	6×11	110	M4	2.6
	5.5	FRN5.5G11S/P11S-2JE	DCR2-5.7	A	111	95	80	100	20	-	7×11	130	M5	3.6
	7.5			A	111	95	80	100	23		7×11	130	M5	3.8
	11	FRN7.5G11S/P11S-2JE	DCR2-7.5		111			100		-				
		FRN11G11S/P11S-2JE	DCR2-11	A	146	95 124	80 96	120	24 15	-	7×11 7×11	137 171	M6 M6	4.3
	15	FRN15G11S/P11S-2JE	DCR2-15	Α						-				5.9
	18.5	FRN18.5G11S/P11S-2JE	DCR2-18.5	A	146	124	96	120	25	-	7×11	180	M8	7.4
	22	FRN22G11S/P11S-2JE	DCR2-22A	A	146	124	96	120	25	- 70	7×11	180	M8	7.5
	30	FRN30G11S/P11S-2JE	DCR2-30B	В	152	90	116	156	115	78	8	130	M10	12
	37	FRN37G11S/P11S-2JE	DCR2-37B	В	171	110	110	151	115	75	8	150	M10	14
	45	FRN45G11S/P11S-2JE	DCR2-45B	В	171	110	125	166	120	86	8	150	M10	16
	55	FRN55G11S/P11S-2JE	DCR2-55B	С	190	160	90	131	100	65	8	210	M12	16
	75	FRN75G11S/P11S-2JE	DCR2-75B	С	200	170	100	141	110	70	10	210	M12	18
	90	FRN90G11S/P11S-2JE	DCR2-90B	С	180	150	110	151	140	75	10	240	ø15	20
	110	FRN110P11S-2JE	DCR2-110B	С	190	160	120	161	150	80	10	270	ø15	25

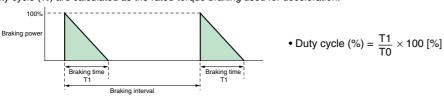


Braking unit, Braking resistor

Dower		Inve	erter		Option					Continuous braking (100% Repetitive braking torque conversion value) (100s or less cycle			ive braking r less cycle)	P11S	Continuous braking (100% Repetitorque conversion value) (100s c			ive braking less cycle)
Power supply voltage	G11S Motor	Inverter	P11S Motor	Inverter	Braking unit		Braking resistor		Max. braking	Braking time	Discharging capability	Duty cycle	Average loss	DIAKING	Braking time	Discharging capability	Duty cycle	
		type	(kW)	type	Туре	Q'ty	Туре	Q'ty	torque (%)	(s)	(kWs)	(%)	(kW)	torque (%)	(s)	(kWs)	(%)	(kW)
Three-	0.4	FRN0.4G11S-4JE					DD0 75 4	1		45	9	22	0.044					
phase	0.75	FRN0.75G11S-4JE	_		_	_	DB0.75-4	1		45	17	18	0.068			_		_
400V	1.5	FRN1.5G11S-4JE					DB2.2-4	1		45	34	10	0.075					
	2.2	FRN2.2G11S-4JE					DD2.2-4	1		30	33	7	0.077					
	3.7	FRN3.7G11S-4JE	5.5	FRN5.5P11S4JE	_	_	DB3.7-4	1		20	37	5	0.093		15	37	3.5	0.093
	5.5	FRN5.5G11S-4JE	7.5	FRN7.5P11S-4JE	_	_	DB5.5-4	1	150%	20	55	5	0.138		15	55	3.5	0.138
	7.5	FRN7.5G11S-4JE	11	FRN11P11S-4JE	_	_	DB7.5-4	1		10	38	5	0.188		7	38	3.5	0.188
	11	FRN11G11S-4JE	15	FRN15P11S-4JE		1	DB11-4	1		10	55	5	0.275	100%	7	55	3.5	0.275
	15	FRN15G11S-4JE		FRN18.5P11S-4JE	BU22-4C	1	DB15-4	1		10	75	5	0.375		8	75	4	0.375
	_	FRN18.5G11S-4JE	22	FRN22P11S-4JE		1	DB18.5-4	1		10	93	5	0.463		8	93	4	0.463
	22	FRN22G11S-4JE	30	FRN30P11S-4JE		1	DB22-4	1		8	88	5	0.55		6	88	3	0.55
	30	FRN30G11S-4JE	37	FRN37P11S-4JE	BU37-4C	1	DB30-4C	1		10	150	10	1.5		8	150	8	1.5
	37	FRN37G11S-4JE	45	FRN45P11S-4JE		1	DB37-4C	1		10	185	10	1.85		8	185	8	1.85
	45	FRN45G11S-4JE	55	FRN55P11S-4JE	BU55-4C	1	DB45-4C	1		10	225	10	2.25		8	225	8	2.25
	55	FRN55G11S-4JE	75	FRN75P11S-4JE		1	DB55-4C	1		10	275	10	2.75		7	275	7	2.75
	75	FRN75G11S-4JE	90	FRN90P11S-4JE	BU90-4C	1	DB75-4C	1		10	375	10	3.75		8	375	8	3.75
	90	FRN90G11S-4JE	110	FRN110P11S-4JE		1	DB110-4C	1		10	450	10	4.5		8	450	8	4.5
	110	FRN110G11S-4JE	132	FRN132P11S-4JE	BU132-4C	1	DB110-4C	1		10	550	10	5.5		8	550	8	5.5
	132	FRN132G11S-4JE	160	FRN160P11S-4JE		1	DB132-4C	1	100%	10	665	10	6.65	75%	8	665	8	6.65
	160	FRN160G11S-4JE	200	FRN200P11S-4JE		1	DB160-4C	1		10	800	10	8.0		8	800	8	8.0
	200	FRN200G11S-4JE	220	FRN220P11S-4JE		1	DB200-4C	1		10	1000	10	10.0		9	1000	9	10.0
	220	FRN220G11S-4JE	280	FRN280P11S-4JE	2 DB	DB220-4C	1 2		10	1100	10	11.0		8	1100	8	11.0	
	280 315	FRN280G11S-4JE FRN315G11S-4JE	315 355	FRN315P11S-4JE FRN355P11S-4JE	BU220-4C	BI 1220-4C	DB160-4C DB160-4C	2		11	1600 1600	11	16.0 16.0		10 9	1600 1600	10 9	16.0 16.0
	355	FRN355G11S-4JE	400	FRN400P11S-4JE		2	DB200-4C	2		11	2000	11	20.0		10	2000	10	20.0
	400	FRN400G11S-4JE	450	FRN450P11S-4JE		2	DB200-4C	2		10	2000	10	20.0	-	9	2000	9	20.0
	400		500	FRN500P11S-4JE		2	DB200-4C	2			2000	_	20.0		8	2000	8	20.0
	500	FRN500G11S-4JE	630	FRN630P11S-4JE			DD200-40				_				0	2000	0	20.0
	630	FRN630G11S-4JE		FRN710P11S-4JE							Contact F	uji.						
Three-	0.2	FRN0.2G11S-2JE	7.10	111147 101 110 402				1		90	9	37	0.037					
phase	0.4	FRN0.4G11S-2JE					DB0.75-2	1		45	9	22	0.044					
200V	0.75	FRN0.75G11S-2JE	_	_	_	_	DD00 L	1		45	17	18	0.068	_	_	_	_	_
	1.5	FRN1.5G11S-2JE						1		45	34	10	0.075					
	2.2	FRN2.2G11S-2JE					DB2.2-2	1		30	33	7	0.077					
	3.7	FRN3.7G11S-2JE	5.5	FRN5.5P11S-2JE			DB3.7-2	1		20	37	5	0.093		15	37	3.5	0.093
		FRN5.5G11S-2JE		FRN7.5P11S-2JE	_	_	DB5.5-2	1	4500/	20	55	5	0.138		15	55		0.138
		FRN7.5G11S-2JE		FRN11P11S-2JE			DB7.5-2	1	150%	10	37	5	0.188		7	37	3.5	0.188
		FRN11G11S-2JE		FRN15P11S-2JE		1	DB11-2	1		10	55	5	0.275	100%		55	3.5	0.275
		FRN15G11S-2JE		FRN18.5P11S-2JE	DI 100 00	1	DB15-2	1		10	75	5	0.375		8	75	4	0.375
		FRN18.5G11S-2JE	22	FRN22P11S-2JE	BU22-2C	1	DB18.5-2	1		10	92	5	0.463		8	92	4	0.463
		FRN22G11S-2JE	30	FRN30P11S-2JE		1	DB22-2	1		8	88	5	0.55		6	88	3.5	0.55
	30	FRN30G11S-2JE	37	FRN37P11S-2JE	DI 107.00	1	DB30-2C	1		10	150	10	1.5		8	150	8	1.5
	37	FRN37G11S-2JE	45	FRN45P11S-2JE	BU37-2C	1	DB37-2C	1		10	185	10	1.85		8	185	8	1.85
	45	FRN45G11S-2JE	55	FRN55P11S-2JE	DUEE 00	1	DB45-2C	1	1000/	10	225	10	2.25	75%	8	225	8	2.25
	55	FRN55G11S-2JE	75	FRN75P11S-2JE	BU55-2C	1	DB55-2C	1	100%	10	275	10	2.75	75%	7	275	7	2.75
	75	FRN75G11S-2JE	90	FRN90P11S-2JE	DI 100 00	1	DB75-2C	1		10	375	10	3.75		8	375	8	3.75
	90	FRN90G11S-2JE	110	FRN110P11S-2JE	BU90-2C	1	DB90-2C	1		10	450	10	4.5		8	450	8	4.5
NOTES																		

NOTES:

- 1) Each model of the P11S series uses options that are one-class smaller than the options for the G11S series of the same capacity.
- 2) The braking time and duty cycle (%) are calculated as the rated-torque braking used for deceleration.

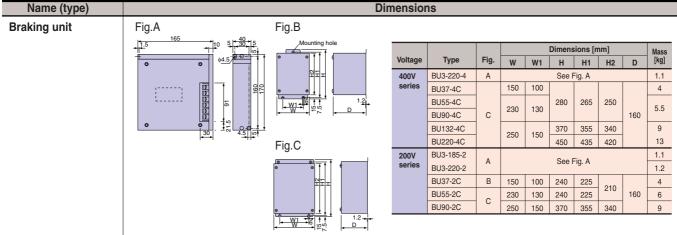


[Procedure for selecting options]

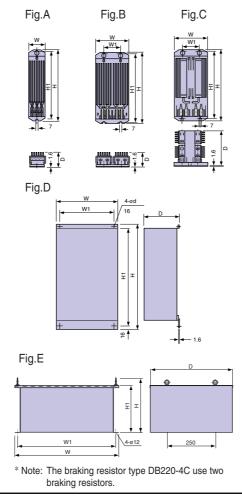
All three conditions listed below must be satisfied.

- ① The maximum braking torque does not exceed the value shown in the table.
- ② The energy discjarged in the resistor for each braking (the area of the triangle shown in the above figure) does not exceed the discharging capability (kWs) in the table.
- 3 The average loss (energy discharged in the resistor divided by a braking interval) does not exceed the average loss (kW) shown in the table.





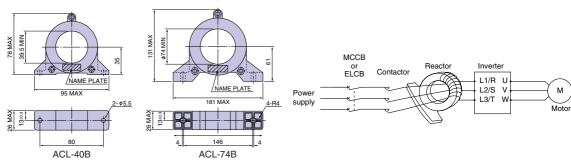
Braking resistor



/oltons	Tuno	El		Dime	nsions	[mm]		Mass
Voltage	Туре	Fig.	W	W1	Н	H1	D	[kg]
400V	DB0.75-4				310	295		1.3
series	DB2.2-4	Α	64	-	470	455	67	2.0
	DB3.7-4				470	455		1.7
	DB5.5-4	В	142	74	470	455	67	4.5
	DB7.5-4	В	142	74	520	495	67	5.0
	DB11-4				430	415		6.9
	DB15-4	С	142	74	430	413	160	6.9
	DB18.5-4		142	/4	510	495	100	8.7
	DB22-4				310	433		8.7
	DB30-4C						140	11
	DB37-4C	D	420	388	660	628		14
	DB45-4C		720	300			240	19
	DB55-4C				750	718		21
	DB75-4C		550	520				26
	DB110-4C	E	550	020				30
	DB132-4C		650	620	283	240	440	41
	DB160-4C		750	720				57
	DB200-4C		750	720				43
	DB220-4C *		600	570				74
200V	DB0.75-2		64		310	295	67	1.3
series	DB2.2-2	Α	76	-	345	332	94	2.0
	DB3.7-2				040	002		2.0
	DB5.5-2	В	142	90	450	430	67.5	4.5
	DB7.5-2	В	156		390	370	90	5.0
	DB11-2				430	415		6.9
	DB15-2	С	142	74			160	6.9
	DB18.5-2			, ,	510	495		8.7
	DB22-2							8.7
	DB30-2C						140	10
	DB37-2C	D	400	368	660	628		13
	DB45-2C] []	400				240	18
	DB55-2C				750	718	240	22
	DB75-2C	Е	450	50 420	283	240	440	35
	DB110-2C	_	550	520				32

Radio noise reducing zero-phase reactor (ACL-40B)(ACL-74B)





Recommended wire size													
Reactor type	Q'ty	No. of turns	Recommended wire size [mm²]										
ACL-40B	1	4	2.0, 3.5, 5.5										
	2	2	8, 14										
ACL-74B	1	4	8, 14										
	2	2	$22, 38, 60, 5.5 \times 2, 8 \times 2, 14 \times 2, 22 \times 2$										
	4	4	100 150 200 250 325 38 × 2 60 × 2 100 × 2 150 × 2										

Option cards and other options

Name (type)	Function	Specifications					
Relay output card (OPC-G11S-RY)	Includes four relay output circuits. Converts transistor output signals from inverter control output terminals Y1 to Y4 to relay (SPDT) output signals.						
Digital I/O interface card (OPC-G11S-DIO)	 For setting frequency using a binary code. For monitoring frequency, output current, and output voltage using a binary code. For input and output of other individual signals. 						
Analog I/O interface card (OPC-G11S-AIO)	 For setting a torque limit value using an input analog signal. For input of auxiliary signal to set frequency. For analog monitoring of inverter output frequency, output current, and torque. 						
T-link interface card (OPC-G11S-TL)	 For setting a frequency. For setting, reading, and storing function data for function codes. For setting operation commands (FWD, REV, RST, etc.). For monitoring the operation status. For reading trip information. 	Used together with MICREX-F series PLC.					
Open bus card	It is an optional card conforming to various open buses. The following operation can be made from the personal computer and PLC. • Setting of running frequency • Setting of operation command (FWD,REV,RST,etc.) • Setting/reading of data code of each function code • Monitoring running frequency and operation status	Correspondent bus PROFIBUS-DP DeviceNet Modbus Plus Interbus-S CAN open Option type OPC-G11S-PDP OPC-G11S-DEV OPC-G11S-MBP OPC-G11S-IBS OPC-G11S-COP					
RS-232C communication adaptor (OPC-G11S-PC)	The RS-232C communication can be done by connecting it to the keypad panel on the main body of the inverter.						
Personal computer loader	 The operation status monitoring and the parameter setting can be made through the inverter's RS-485 interface from the host personal computer. The parameter can be read and written collectively or individually. Comparison of two arbitrary parameters. Monitor of output frequency, output current, and operation status of inverter. Monitor of alarm history and operation information on alarm. 						
PG feedback card (OPC-G11S-PG)	For performing PG vector control using feedback signals obtained from a PG.	Applicable Pulse Encoder specification: • 100 to 3000P/R • A, B, Z phase • 12V or 15V					
PG feedback card (OPC-G11S-PG2)	For performing PG vector control using feedback signals obtained from a PG.	Applicable Pulse Encoder specification: • 100 to 3000P/R • A, B, Z phase • 5V					
Synchronized operation card (OPC-G11S-SY)	Speed control by pulse train input can be made.	Applicable Pulse Encoder specification: • 20 to 3000P/R • A, B, Z phase • 12V or 15V					
Extension cable for keypad panel (CBIII-10R-	Connects the keypad panel to an inverter unit. Three cable types are available: straight 2m, curled	Type Nominal length Maximum length CBIII-10R-2S 2m 2m					
	1m, and curled 2m. The curled 1m cable can be extended up to 5m, and the curled 2m cable up to 10m.	CBIII-10R-2S 2m 2m CBIII-10R-1C 1m 5m					
	Note: Cables once extended to the maximum length do not return to their original length.	CBIII-10R-2C 2m 10m					
IP20 enclosure adapter (P20G11-	Used to put 30kW or larger models to change its enclosure of IP00 into that of IP20.	Type Applicable inverter type P20G11-30 FRN30G11S-4JE.2JE FRN30P11S-4JE,2JE to FRN37P11S-4JE,2JE					
(F20G11)	0.000000 0.11 00 1110 0.11 20.	P20G11-55 FRN37G11S-4JE to FRN55G11S-4JE FRN45P11S-4JE to FRN75P11S-4JE					
		P20G11-75-4 FRN37G11S-2JE to FRN55G11S-2JE FRN9DP11S-4JE FRN45P11S-2JE to FRN75P11S-2JE					
		P20G11-75-2 FRN75G115-2JE, FRN90P11S-2JE P20G11-110 FRN90G11S-4JE to FRN110G11S-4JE FRN110P11S-4JE to FRN132P11S-4JE					
		P20G11-160 FRN132G11S-4JE to FRN160G11S-4JE FRN160P11S-4JE to FRN200P11S-4JE					
		P20G11-220 FRN20G11S-4JE to FRN220G11S-4JE FRN90G11S-2JE FRN90G11S-2JE FRN220P11S-4JE to FRN280P11S-4JE FRN110P11S-2JE					
		P20G11-315 FRN280G11S-4JE to FRN315G11S-4JE FRN315P11S-4JE to FRN400P11S-4JE					
Manualla a adamba fa a asta a al	Used to put the cooling fan section of the inverter	P20G11-400 FRN315G11S-4JE to FRN400G11S-4JE FRN450P11S-4JE to FRN500P11S-4JE Type Applicable inverter type					
Mounting adapter for external cooling	outside the panel. Only applicable to 22kW and below inverters.	PBG11-0.75 FRN0.4G11S-4JE to FRN0.75G11S-4JE FRN0.2G11S-2JE to FRN0.75G11S-2JE					
(PBG11- <u></u>)	(30kW and above inverters can be modified to external cooling type by replacing the mounting	PBG11-3.7 FRN1.5G11S-4JE to FRN3.7G11S-4JE FRN1.5G11S-2JE to FRN3.7G11S-2JE					
	bracket, as standard.)	PBG11-7.5 FRN5.5G11S-4JE, 2JE to FRN7.5G11S-4JE, 2JE FRN5.5P11S-4JE, 2JE to FRN11D1S-4JE, 2JE PBG11-22 FRN11G11S-4JE, 2JE to FRN22G11S-4JE, 2JE FRN15P11-4JE, 2JE to FRN22P11S-4JE, 2JE					
Panel-mount adapter	Used to put an FRN-G11S inverter to be mounted in	Type Applicable inverter type					
(MAG9-	panel holes that were used to mount an FVR-G7S inverter.	MAG9-3.7 FRN0.4G11S-4JE to FRN3.7G11S-4JE FRN0.4G11S-2JE to FRN3.7G11S-2JE					
		MAG9-7.5 FRN5.5G11S-4JE to FRN7.5G11S-4JE FRN5.5G11S-2JE to FRN7.5G11S-2JE					
Voymed nevel for Others	Lload to display the LCD saves in Ohio and Law	MAG9-22 FRN11G115-4JE to FRN22G115-4JE FRN11G115-2JE to FRN22G115-2JE					
Keypad panel for Chinese language	Used to display the LCD screen in Chinese language	Display language: Chinese, English, Japanese					



Wiring equipment

_	Nominal	Inverte	er type	MCCB o	r ELCB	Magnet	ic contact	tor (MC)		Recor	nmended	wire size	(mm²)	
Power supply	applied	inverte	г туре	Rated cu	ırrent (A)	MC1 for in	put circuit	MC2 for	Input			circuit	DCR	DB
voltage	motor (kW)	G11S series	P11S series	With DCR	Without reactor	With DCR	Without	output	[L1/R,L2 With DCR	Without reactor	G11S	/.W] P11S	circuit	circuit [P(+),DB,N(-)]
Three-	0.4	FRN0.4G11S-4JE			5									
phase	0.75	FRN0.75G11S-4JE		5	3									
400V	1.5	FRN1.5G11S-4JE	_	5	10		SC-05			2.0		_		
	2.2	FRN2.2G11S-4JE			15	SC-05		SC-05	2.0		2.0		2.0	
	3.7	FRN3.7G11S-4JE		10	20	30-03			2.0		2.0			
	5.5	FRN5.5G11S-4JE	FRN5.5P11S-4JE	15	30		SC-4-0							
	7.5	FRN7.5G11S-4JE	FRN7.5P11S-4JE	20	40		SC-5-1			3.5		2.0		
	11	FRN11G11S-4JE	FRN11P11S-4JE	30	50		SC-N1	SC-4-0		5.5				2.0
	15	FRN15G11S-4JE	FRN15P11S-4JE	40	60	SC-5-1		SC-5-1	3.5	8.0	3.5	3.5	3.5	
	18.5	FRN18.5G11S-4JE	FRN18.5P11S-4JE		75	SC-N1	SC-N2	SC-N1	5.5	14	5.5	5.5	5.5	
	22	FRN22G11S-4JE	FRN22P11S-4JE	50	100		SC-N2S		0.0	1.7	8.0	0.0	8.0	
	30	FRN30G11S-4JE	FRN30P11S-4JE	75	125	SC-N2	SC-N3	SC-N2	8.0	22	14	14	14	
	37	FRN37G11S-4JE	FRN37P11S-4JE	100		SC-N2S	SC-N4	SC-N2S	14		• • • • • • • • • • • • • • • • • • • •		22	
	45	FRN45G11S-4JE	FRN45P11S-4JE		150	SC-N3		SC-N3	22	38	22	22		
	55	FRN55G11S-4JE	FRN55P11S-4JE	125	200		SC-N5	SC-N4		60	38	38	38	
	75	FRN75G11S-4JE	FRN75P11S-4JE	175		SC-N4		SC-N5	38		60	60	60	
	90	FRN90G11S-4JE	FRN90P11S-4JE	200		SC-N7		SC-N7	60					3.5
	110	FRN110G11S-4JE	FRN110P11S-4JE	250				SC-N8			100	100	100	5.5
	132	FRN132G11S-4JE	FRN132P11S-4JE	300		SC-N8			100				150	
	160	FRN160G11S-4JE	FRN160P11S-4JE	350		SC-N11		SC-N11	150		150	150		8.0
	200	FRN200G11S-4JE	FRN200P11S-4JE	500	_	SC-N12	_	SC-N12		_	200	200	250	
	220		FRN220P11S-4JE						200					14
	280	FRN280G11S-4JE	FRN280P11S-4JE	600					250		150×2	325	400	
	315	FRN315G11S-4JE	FRN315P11S-4JE	700		SC-N14		SC-N14	150×2			150×2	*	*
	355	FRN355G11S-4JE	FRN355P11S-4JE	800					200×2		200×2	200×2		
	400	FRN400G11S-4JE	FRN400P11S-4JE	1000		SC-N16		SC-N16			250×2	250×2		
	450		FRN450P11S-4JE					_	250×2		_			
	500	FRN500G11S-4JE	FRN500P11S-4JE	1200					325×2			325×2		
	630	FRN630G11S-4JE	FRN630P11S-4JE					(Contact Fuj	i.				
	710	_	FRN710P11S-4JE			1	ı	1					1	
Three-	0.2	FRN0.2G11S-2JE		_	5									
phase	0.4	FRN0.4G11S-2JE		5	40	-	00.05			0.0				
200V	0.75	FRN0.75G11S-2JE	_		10	00.05	SC-05	SC-05		2.0	2.0	_		
	1.5	FRN1.5G11S-2JE		10	15	SC-05			2.0				2.0	
	2.2	FRN2.2G11S-2JE		- 00	20		00.54			0.5				
	3.7	FRN3.7G11S-2JE	EDNE ED440 O IE	20	30		SC-5-1	00.40	-	3.5				
	5.5	FRN5.5G11S-2JE	FRN5.5P11S-2JE	30	50		SC-N1	SC-4-0		5.5	3.5	2.0		
	7.5	— EDNIZ 50440 0 IF	FRN7.5P11S-2JE	40	75	SC-5-1	SC-N2	SC-5-1	3.5	8.0		3.5	3.5	0.0
	44	FRN7.5G11S-2JE		F0	100	CC NII	SC-N2S	SC-N1		1.1	3.5	-	0.0	2.0
	11	FRN11G11S-2JE	FRN11P11S-2JE	50	100	SC-N1			5.5	14	8.0	5.5	8.0	-
	15	FRN15G11S-2JE	FRN15P11S-2JE	75	125	SC-N2	SC-N3	SC-N2	8.0	22	4.4	8.0	14	
	18.5	FRN18.5G11S-2JE	FRN18.5P11S-2JE	1	150	CC NOC	SC-N4	SC-N2S		00	14	14		
	22	——————————————————————————————————————	FRN22P11S-2JE	100	175	SC-N2S	SC-N5	00 NO	14	38		_	22	
	00	FRN22G11S-2JE	EDNIOOD440 O IE	150	000	SC-N4	CC N7	SC-N3			14		00	-
	30	FRN30G11S-2JE	FRN30P11S-2JE	150	200	SC-114	SC-N7	SC-N4		60	38	38	38	
	37		FRN37P11S-2JE	175	250	SC-N5	SC-N8	SC-N5	38			_	60	
	A.E.	FRN37G11S-2JE	EDNAED110 O IE	200	200	SC-N7	30-110	CC NZ	00		38			3.5
	45	FRN45G11S-2JE	FRN45P11S-2JE	200	300	30-117		SC-N7	60	100	60	100	100	3.5
	55	EDNESC119 OF	FRN55P11S-2JE	250	350	SC-N8	SC-N11	SC-N8	100		100	100	100	
		FRN55G11S-2JE	EDNIZED110 O IF		000 00 140					100 —			5.5	
	75	EDNIZEC110 O IF	FRN75P11S-2JE	350				SC-N10				100	150	
		FRN75G11S-2JE —	FRN90P11S-2JE	_	_	SC-N11	_		150	_	150 —	150	200	8.0
	90	FRN90G11S-2JE		400		00-1111		SC-N11				150		
	110	—	FRN110P11S-2JE	500		SC-N12		SC-N12	200		150 —	200	250	14
	110		I MINITUR I I 3-2JE	500		30-1112		30-N12	200			200	230	

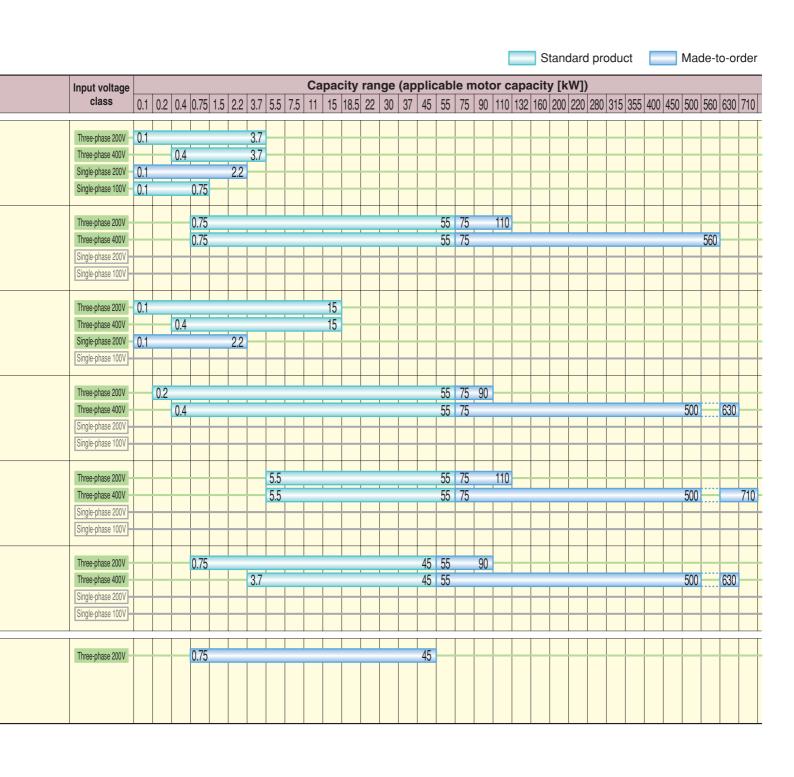
NOTES

- For molded-case circuit breakers (MCCB) and earth-leakage circuit breakers (ELCB), the required frame type and series depend on the facility transformer capacity and other factors. When selecting optimal breakers, refer to the relevant technical data.
- Also select the rated sensitive current of ELCB utilizing the technical data.
- The recommended wire sizes are based on the condition that the temperature inside the panel does not exceeds 50°C.
- The above wires are 600V HIV insulated cables (75°C).
- Data in the above table may differ for different conditions (ambient temperature, power supply voltage, and other factors).
- *Contact Fuji Electric FA.

An Extensive Lineup Keeps The Fuji Inverter Family Actively Ahead

Application	Series (Cat. No.)	Features
	Compact inverter FRENIC-Mini (MEH441)	 Easy to operate as frequency setting POT is provided as standard. Equipped with supreme automatic torque boost, current limiting function and slip compensation function for traverse carriers. Equipped with supreme automatic energy-saving operation function and PID control function for fans & pumps.
	Inverter for fans & pumps FRENIC-ECO (MEH442)	 Specially developed for variable torque loads such as fans & pumps. Equipped with a newly systemized automatic energy-saving, PID control, lifetime alarm and line/inverter operation changeover sequence functions, etc. Perfect for air conditioners, fans & pumps that were previously difficult to consider for use with an general-purpose inverter because of costs and functions.
For general	High-performance, compact inverter FRENIC-Multi (MEH652 for JE) (MEH653 for EN)	 Designed for prolonged use (10 years) and complied with RoHS Directive to enhance its friendliness toward the environment. (Production lot of autumn 2005 or later) Handles all applications due to an extended capacity range, ample variations in product types and excellent maintainability. Provided with the functions of contact-stoppage operation, brake signal, torque limiting, and current limiting that are essential for traverse and transfer carriers.
machines	High-performance, multi-function inverter FRENIC 5000G11S (MEH403 for JE) (MEH413 for EN)	 Achieved starting torque of 200% at 0.5Hz, with our unique dynamic torque vector control system. Fully replete with useful functions like auto tuning. A wide variation from 0.2 to 630kW (compact and enclosed type for 22kW or smaller).
	Inverter for fans & pumps FRENIC 5000P11S (MEH403)	 Appropriate for equipment such as fans & pumps. Provides effortless energy-saving operation because of its automatic energy-saving function. Easy operation as interactive keypad is provided as standard.
	High-performance, vector control inverter FRENIC 5000VG7S (MEH405)	 A highly accurate inverter that quickly provides control responses and has stable torque characteristics. Can be used in a wide range of general industry systems as its extensive functions and a variety of options. Vector control operation of general-purpose motors thanks to the auto tuning function.
For machine tools	Spindle drive system for machine tools FRENIC 5000MS5 (MEH391)	 The converter separation structure enabling the configuration of multiaxial systems. Free combinations such as torque vector/high-performance vector control or dynamic braking/power regeneration. Supports multiple processing of machine tools due to extensive option functions.







To all our customers who purchase Fuji Electric FA Components & Systems' products:

Please take the following items into consideration when placing your order.

When requesting an estimate and placing your orders for the products included in these materials, please be aware that any items such as specifications which are not specifically mentioned in the contract, catalog, specifications or other materials will be as mentioned below

In addition, the products included in these materials are limited in the use they are put to and the place where they can be used, etc., and may require periodic inspection. Please confirm these points with your sales representative or directly with this company.

Furthermore, regarding purchased products and delivered products, we request that you take adequate consideration of the necessity of rapid receiving inspections and of product management and maintenance even before receiving your products.

1. Free of Charge Warranty Period and Warranty Range

1-1 Free of charge warranty period

- (1) The product warranty period is "1 year from the date of purchase" or 18 months from the manufacturing date imprinted on the name place, whichever date is earlier.
- (2) However, in cases where the use environment, conditions of use, use frequency and times used, etc., have an effect on product life, this warranty period may not apply.
- (3) Furthermore, the warranty period for parts restored by Fuji Electric's Service Department is "6 months from the date that repairs are completed."

1-2 Warranty range

- (1) In the event that breakdown occurs during the product's warranty period which is the responsibility of Fuji Electric, Fuji Electric will replace or repair the part of the product that has broken down free of charge at the place where the product was purchased or where it was delivered. However, if the following cases are applicable, the terms of this warranty may not apply.
 - 1) The breakdown was caused by inappropriate conditions, environment, handling or use methods, etc. which are not specified in the catalog, operation manual, specifications or other relevant documents.
 - 2) The breakdown was caused by the product other than the purchased or delivered Fuji's product.
 - The breakdown was caused by the product other than Fuji's product, such as the customer's equipment or software design, etc.
 - 4) Concerning the Fuji's programmable products, the breakdown was caused by a program other than a program supplied by this company, or the results from using such a program.
 - 5) The breakdown was caused by modifications or repairs affected by a party other than Fuji Electric.
 - 6) The breakdown was caused by improper maintenance or replacement using consumables, etc. specified in the operation manual or catalog, etc.
 - 7) The breakdown was caused by a chemical or technical problem that was not foreseen when making practical application of the product at the time it was purchased or delivered.
 - 8) The product was not used in the manner the product was originally intended to be used.
 - 9) The breakdown was caused by a reason which is not this company's responsibility, such as lightning or other disaster.
- (2) Furthermore, the warranty specified herein shall be limited to the purchased or delivered product alone.
- (3) The upper limit for the warranty range shall be as specified in item (1) above and any damages (damage to or loss of machinery or equipment, or lost profits from the same, etc.) consequent to or resulting from breakdown of the purchased or delivered product shall be excluded from coverage by this warranty.

1-3. Trouble diagnosis

As a rule, the customer is requested to carry out a preliminary trouble diagnosis. However, at the customer's request, this company or its service network can perform the trouble diagnosis on a chargeable basis. In this case, the customer is asked to assume the burden for charges levied in accordance with this company's fee schedule.

2. Exclusion of Liability for Loss of Opportunity, etc.

Regardless of whether a breakdown occurs during or after the free of charge warranty period, this company shall not be liable for any loss of opportunity, loss of profits, or damages arising from special circumstances, secondary damages, accident compensation to another company, or damages to products other than this company's products, whether foreseen or not by this company, which this company is not be responsible for causing.

3. Repair Period after Production Stop, Spare Parts Supply Period (Holding Period)

Concerning models (products) which have gone out of production, this company will perform repairs for a period of 7 years after production stop, counting from the month and year when the production stop occurs. In addition, we will continue to supply the spare parts required for repairs for a period of 7 years, counting from the month and year when the production stop occurs. However, if it is estimated that the life cycle of certain electronic and other parts is short and it will be difficult to procure or produce those parts, there may be cases where it is difficult to provide repairs or supply spare parts even within this 7-year period. For details, please confirm at our company's business office or our service office.

4. Transfer Rights

In the case of standard products which do not include settings or adjustments in an application program, the products shall be transported to and transferred to the customer and this company shall not be responsible for local adjustments or trial operation.

5. Service Contents

The cost of purchased and delivered products does not include the cost of dispatching engineers or service costs. Depending on the request, these can be discussed separately.

6. Applicable Scope of Service

The above contents shall be assumed to apply to transactions and use of this company's products within the nation of Japan. Please discuss transactions and use outside Japan separately with the local supplier where you purchased the products, or with this company.







In running general-purpose motors

• Driving a 400V general-purpose motor

When driving a 400V general-purpose motor with an inverter, damage to the insulation of the motor may occur. Use an output circuit filter (OFL) if necessary after checking with the motor manufacturer. Fuji's motors do not require the use of output circuit filters because of their reinforced insulation.

• Torque characteristics and temperature rise When the inverter is used to run a general-purpose motor, the temperature of the motor becomes higher than when it is operated using a commercial power supply. In the low-speed range, the cooling effect will be weakened, so decrease the output torque of the motor. If constant torque is required in the low-speed range, use a Fuji inverter motor or a motor equipped with an externally powered ventilating fan.

Vibration

Use of an inverter does not increase vibration of a general-purpose motor, but when the motor is mounted to a machine, resonance may be caused by the natural frequencies, including that of the machine system.

- * The use of a rubber coupling or vibration dampening rubber is recommended.
- * It is also recommended to use the inverter jump frequency control to avoid resonance points.

 Note that operation of a 2-pole motor at 60Hz or more may cause abnormal vibration.

Noise

When an inverter is used with a general-purpose motor, the motor noise level is higher than that with a commercial power supply. To reduce noise, raise carrier frequency of the inverter. High-speed operation at 60Hz or more can also result in more noise.

In running special motors

· Explosion-proof motors

When driving an explosion-proof motor with an inverter, use a combination of a motor and an inverter that has been approved in advance. Such approved products are available in our special product series. Contact Fuji Electric FA for details.

• Submersible motors and pumps

These motors have a larger rated current than general-purpose motors. Select an inverter whose rated output current is greater than that of the motor. These motors differ from general-purpose motors in thermal characteristics. Set a low value in the thermal time constant of the motor when setting the electronic thermal facility.

Brake motors

For motors equipped with parallel-connected brakes, their braking power must be supplied from the inverter input side (the primary circuit). If the brake power is connected to the inverter power output side (the secondary circuit) by mistake, problems may occur. Do not use inverters for driving motors equipped with series-connected brakes.

Geared motors

If the power transmission mechanism uses an oillubricated gearbox or speed changer/reducer, then continuous motor operation at low speed may cause poor lubrication. Avoid such operation.

Synchronous motors

It is necessary to use software suitable for this motor type. Contact Fuji Electric FA for details.

Single-phase motors

Single-phase motors are not suitable for inverterdriven variable speed operation. Use three-phase motors.

* Even if a single-phase power supply is available, use a three-phase motor as the inverter provides three-phase output.

Environmental conditions

Installation location

Use the inverter in a location with an ambient temperature range of -10 to 50°C.

The inverter heat sinks and braking resistor surfaces become hot under certain operating conditions. Install the inverter on nonflammable material such as metal. Ensure that the installation location meets the environmental conditions specified in "Environment" in Common specifications on page 11. For inverters of 22kW or smaller, remove the ventilation covers when operating it at a temperature of 40°C or higher.

Combination with peripheral devices

Installing a molded case circuit breaker (MCCB) or earth leakage circuit breaker (ELCB)

Install a recommended molded case circuit breaker (MCCB) or an earth leakage circuit breaker (ELCB) (with the exception of those exclusively designed for protection from ground faults) in the primary circuit of the inverter to protect the wiring. Ensure that the circuit breaker capacity is equivalent to or lower than the recommended capacity.

Installing a magnetic contactor (MC) on the inverter power output side (the secondary circuit)

If a magnetic contactor (MC) is mounted on the inverter power output side (the secondary circuit) for switching the motor to commercial power or for any other purpose, turn the MC on or off while both the inverter and the motor are fully stopped.

Remove the surge suppressor integrated with the MC. For switching operation from/to commercial power supply, use of newly developed "Line/inverter changeover operation" function using terminals such as SW88, SW52-2, SW52-1, SW50, is recommended.

• Installing a magnetic contactor (MC) on the inverter input side (the primary circuit) Do not turn the magnetic contactor (MC) on the

Do not turn the magnetic contactor (MC) on the inverter input side (the primary circuit) on or off more than once an hour as an inverter fault may result. If frequent starts or stops are required during motor operation, use FWD/REV signals.

• Protecting the motor

When driving a motor with an inverter, the electronic thermal facility of the inverter can protect the motor. The operation level and the motor type (general-purpose motor, inverter motor) should be set. For high-speed motors or water-cooled motors, set a small value for the thermal time constant to protect the motor, in combination with the "cooling system OFF" signal.

When driving several motors with an inverter, connect a thermal relay to each motor and turn on the inverter's electronic thermal relay facility.

If you connect the motor thermal relay to the motor with a long cable, a high-frequency current may flow into the wiring stray capacitance. This may cause the relay to trip at a current lower than the set value for the thermal relay. If this happens, lower the carrier frequency or use the output circuit filter (OFL).

 Discontinuance of power-factor correcting capacitor
 Do not mount power-factor correcting capacitors in the inverter primary circuit. (Use the DC REACTOR to improve the inverter power-factor.) Do not use power-factor correcting capacitors in the inverter output circuit. An overcurrent trip will occur, disabling motor operation.

Discontinuance of surge killer

Do not mount surge killers in the inverter secondary circuit.

Reducing noise

Use of a filter and shielded wires are typical measures against noise to ensure that EMC Directives are met. Refer to Appendices, App. A "Advantageous Use of Inverters (Notes on electrical noise)" for details.

• Measures against surge currents

If an overvoltage trip occurs while the inverter is stopped or operated under a light load, it is assumed that the surge current is generated by open/close of the phase-advancing capacitor in the power system. * Connect a DC REACTOR to the inverter.

Megger test

When checking the insulation resistance of the inverter, use a 500V megger and follow the instructions contained in the FRN-G11S/P11S Instruction Manual.

Wiring

· Control circuit wiring length

When using remote control, limit the wiring length between the inverter and operator box to 20m or less and use twisted shielded cable.

• Wiring length between inverter and motor

If long wiring is used between the inverter and the motor, the inverter will overheat or trip as a result of overcurrent (high-frequency current flowing into the stray capacitance) in the wires connected to the phases. Ensure that the wiring is shorter than 50m for 3.7kW or less, and shorter than 100m for 5.5kW or more. If this length must be exceeded, lower the carrier frequency or mount an output circuit filter (OFL).

When wiring is longer than 50m, and Dynamic torquevector control or vector with PG is selected, execute off-line auto-tuning.

• Wiring size

Select cables with a sufficient capacity by referring to the current value or recommended wire size.

Wiring type

Do not use multicore cables.

Grounding

Securely ground the inverter using the grounding terminal.

Selecting inverter capacity

Driving general-purpose motor

Select an inverter according to the applicable motor ratings listed in the standard specifications table for the inverter. When high starting torque is required or quick acceleration or deceleration is required, select an inverter with a capacity one size greater than the standard.

Driving special motors

Select an inverter that meets the following condition: Inverter rated current > Motor rated current

Transportation and storage

When transporting or storing inverters or inverters while mounted on machines, follow the procedures and select locations that meet the environmental conditions listed in the FRN-G11S/P11S Instruction Manual.

Fuji Electric FA Components & Systems

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